



POLITECNICO
MILANO 1863

ASR
DIPARTIMENTO DI
SCIENZE E TECNOLOGIE
AEROSPAZIALI



POLI-Wind

TWEET-IE Grand Opening Event

Prof. Alessandro Croce
Department of Aerospace Science and Technology
Politecnico di Milano

Athens, 24-26 January 2023





POLITECNICO
MILANO 1863



DIPARTIMENTO DI
SCIENZE E TECNOLOGIE AEROSPAZIALI



POLI-Wind

Review of current state of the art on measurement techniques and WT testing: 15 years of experience of the POLI-wind group at POLIMI

Prof. Alessandro Croce
Department of Aerospace Science and Technology
Politecnico di Milano

Outline

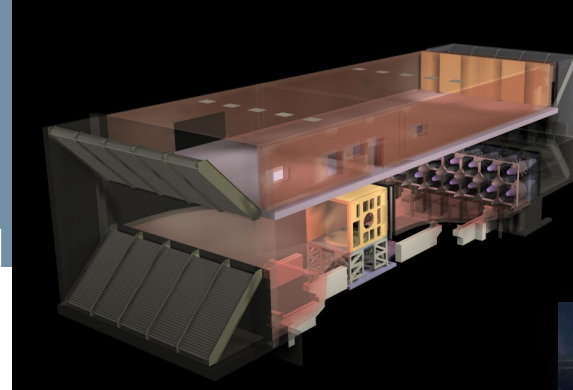
The Politecnico di Milano Wind Tunnel – GVPM

Passive & Passive/Active Load Alleviation in Waked Conditions

Wind Turbine Wake Interactions and Wind Farm Controls

Measurements test

Floating cases



TWEET-IE Grand Opening Event
Prof. Alessandro Croce

Outline

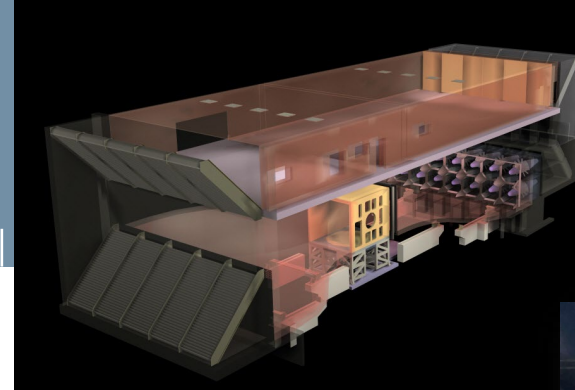
The Politecnico di Milano Wind Tunnel – GVPM

Passive & Passive/Active Load Alleviation in Waked Conditions

Wind Turbine Wake Interactions and Wind Farm Controls

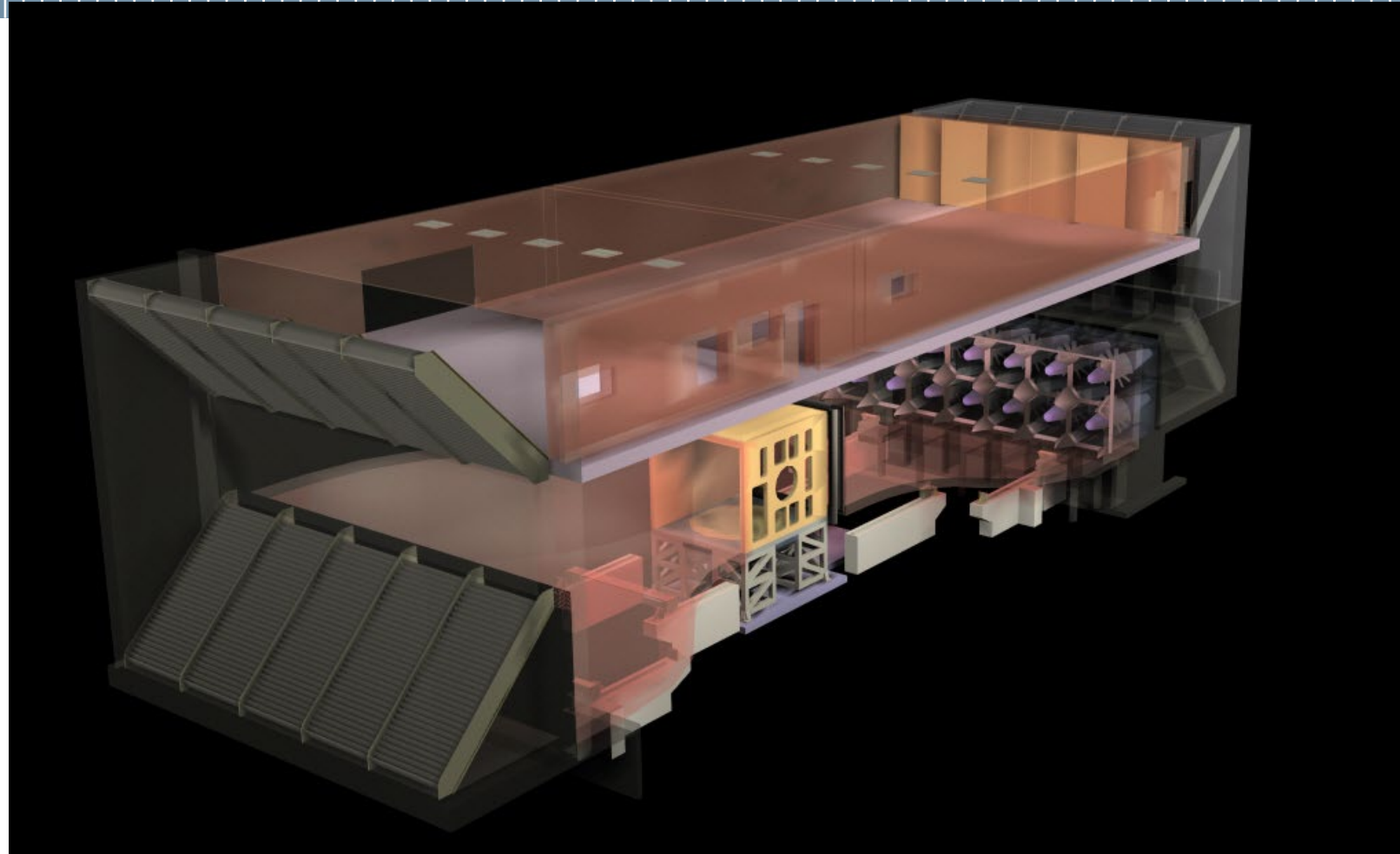
Measurements test

Floating cases

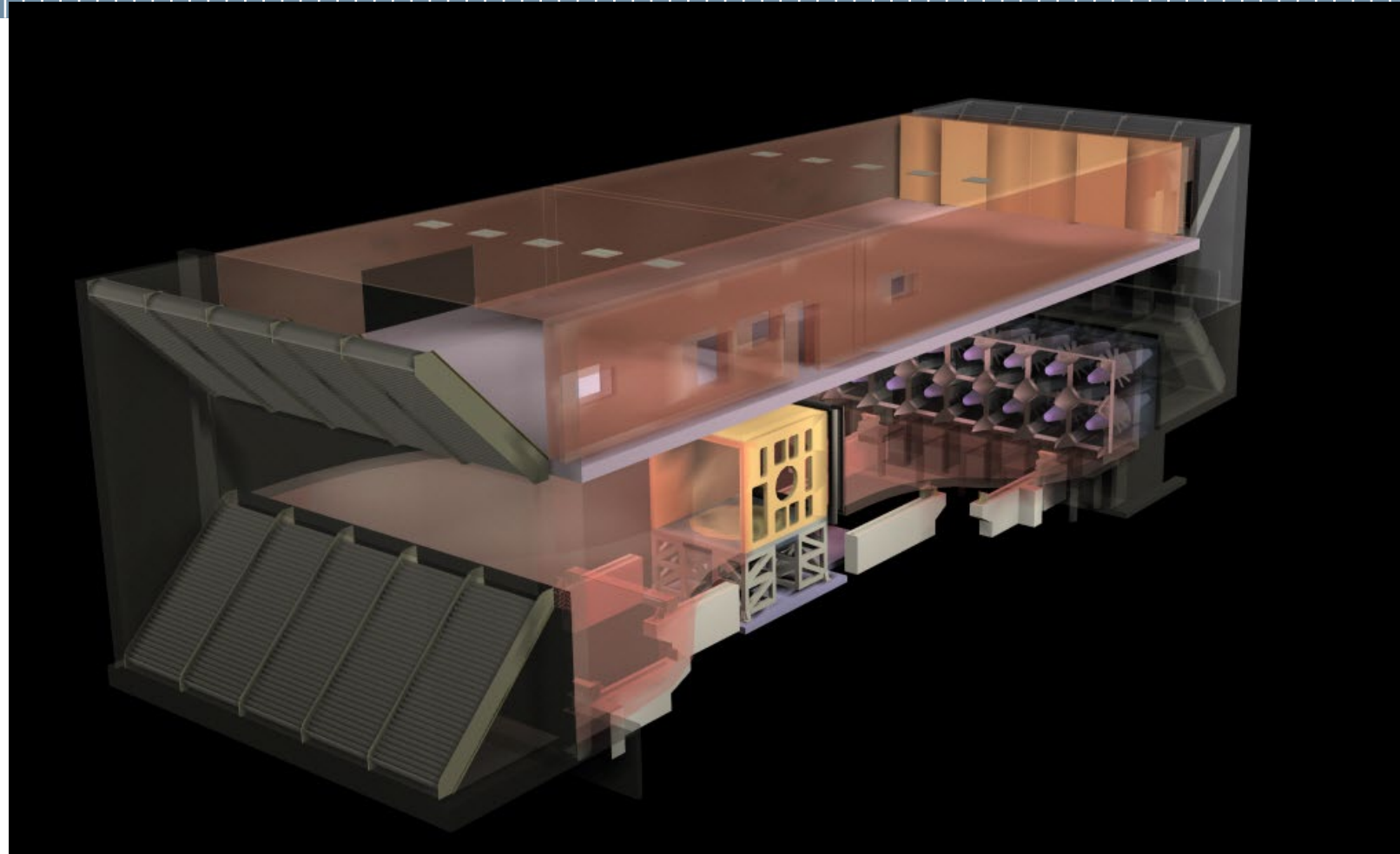


TWEET-IE Grand Opening Event
Prof. Alessandro Croce

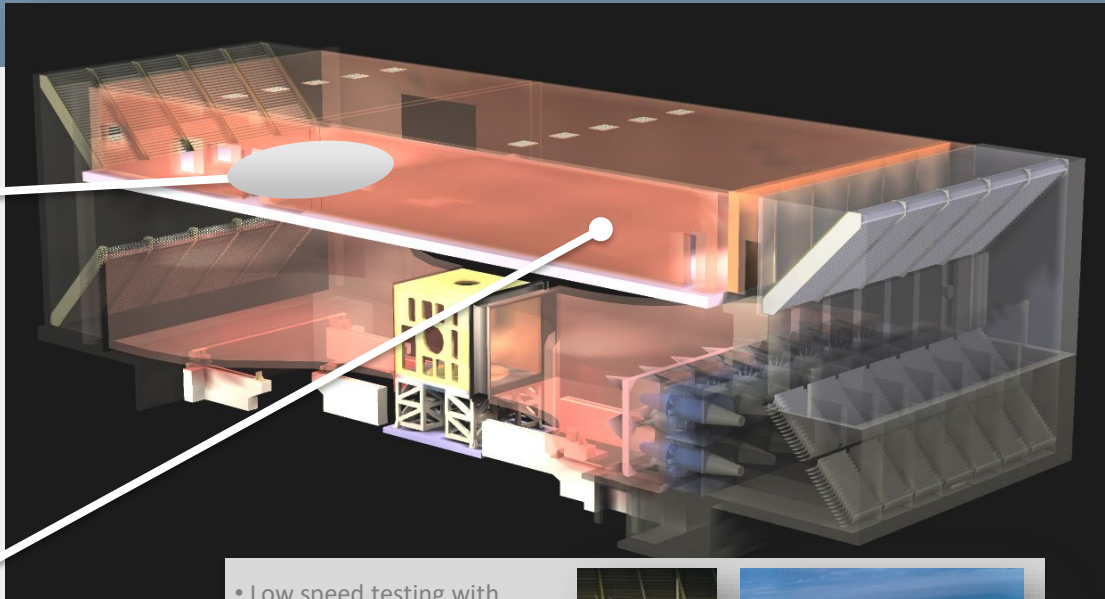
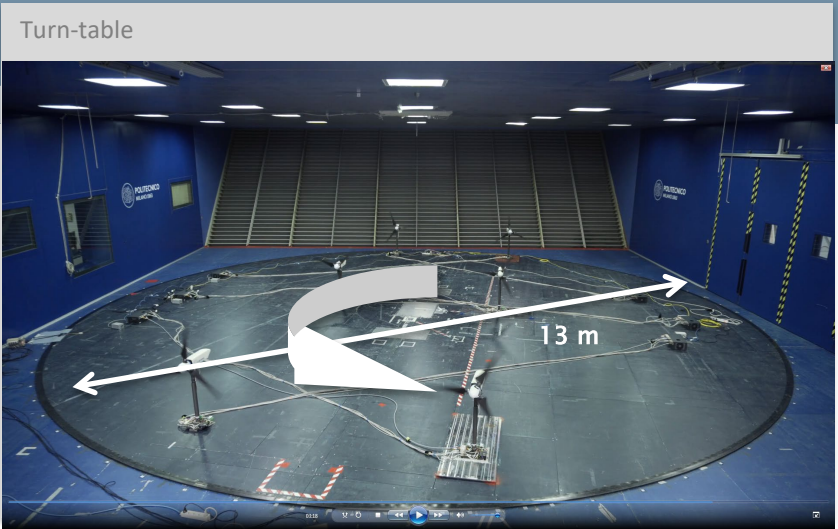
The Politecnico di Milano Wind Tunnel – GVPM



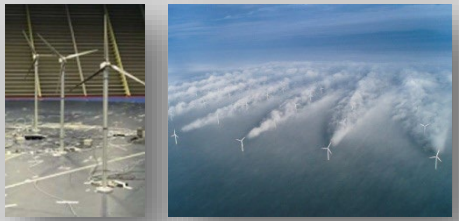
The Politecnico di Milano Wind Tunnel – GVPM



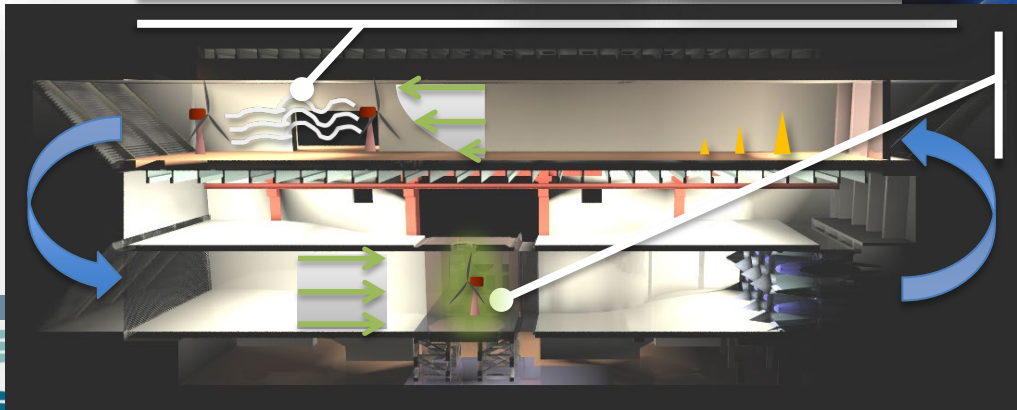
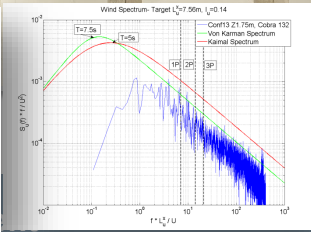
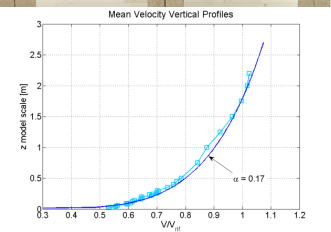
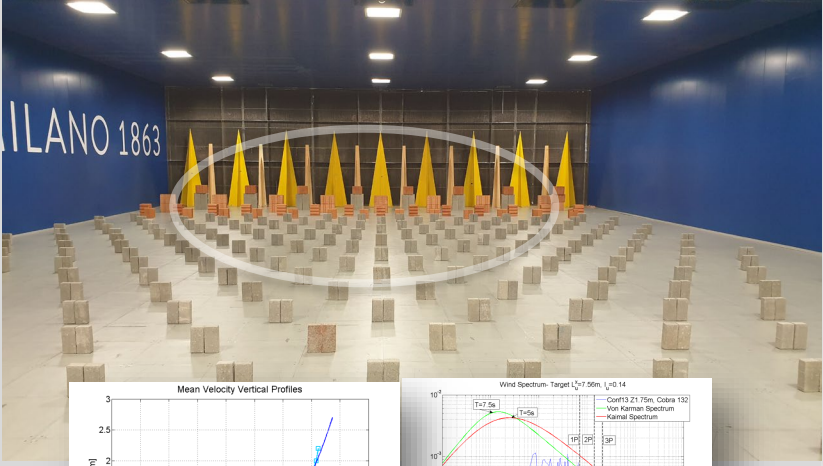
The Politecnico di Milano Wind Tunnel



- Low speed testing with vertical wind profile
- Multiple wind turbine testing (wake-machine interaction)



Turbulence (boundary layer) generators



High speed testing
Aerodynamic characterization (C_p - $TSR-\beta$ & C_f - $TSR-\beta$ curves)

The Politecnico di Milano Wind Tunnel - Expertise



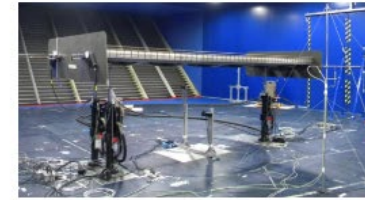
Aircraft aeroelasticity



Airplane aerodynamics



Rotorcraft aerodynamics



Bridge aerodynamics & aeroelasticity



Buildings & roofs



Rail & road vehicles



Sails & marine



Pollution dispersion & environment



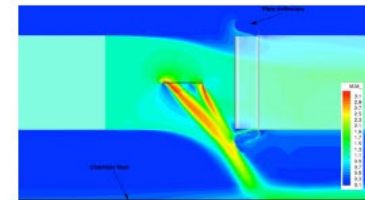
Wind energy



Sport aerodynamics



Cable aerodynamics & aeroelasticity



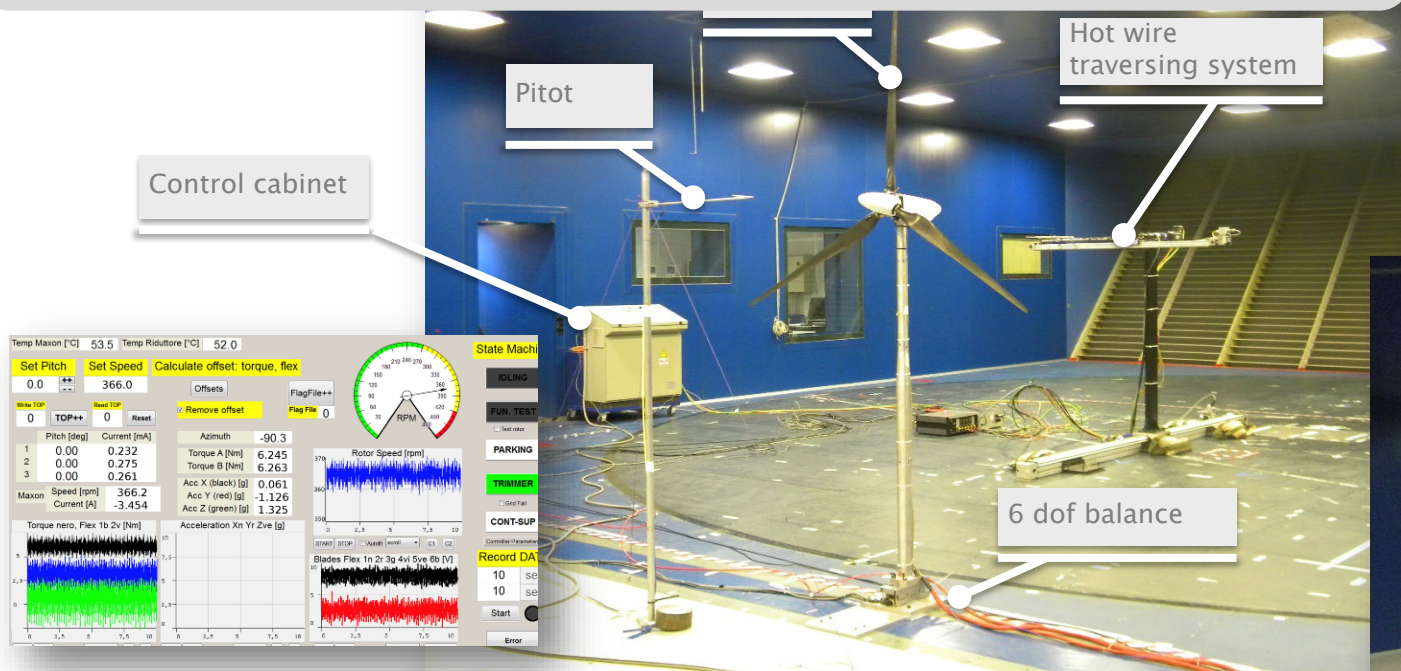
Numerical wind tunnel

<https://www.windtunnel.polimi.it/expertise/>

Wind Tunnel Testing for Wind Energy Application: POLI-Wind project 15 years ago

The first scaled wind turbine model with:

- Aeroelastic-scaling
- Real-time individual blade pitch & torque control

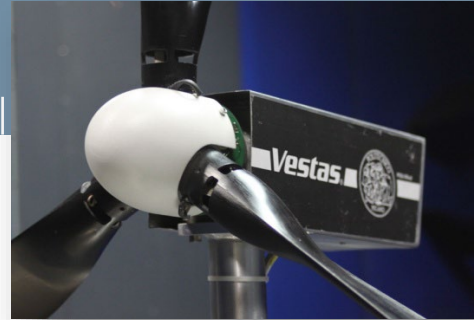


Aeroelastically scaled blade



The POLI-Wind Wind Turbine Model V2 – 2010

Bottasso, C.L.; Campagnolo, F.; Croce, A.; Maffenini, L., "Development of a Wind Tunnel Model for Supporting Research on Aero-Servo-Elasticity and Control of Wind Turbines, 2011, ISBN: 9781907132339



Pitch actuator:

- Zero backlash gearhead
- Built-in encoder

Main shaft with torque meter

Pitch actuator electronics

Rotor sensor electronics

Slip ring

Torque actuator:

- Planetary gearhead
- Torque and speed control

Conical spiral gears

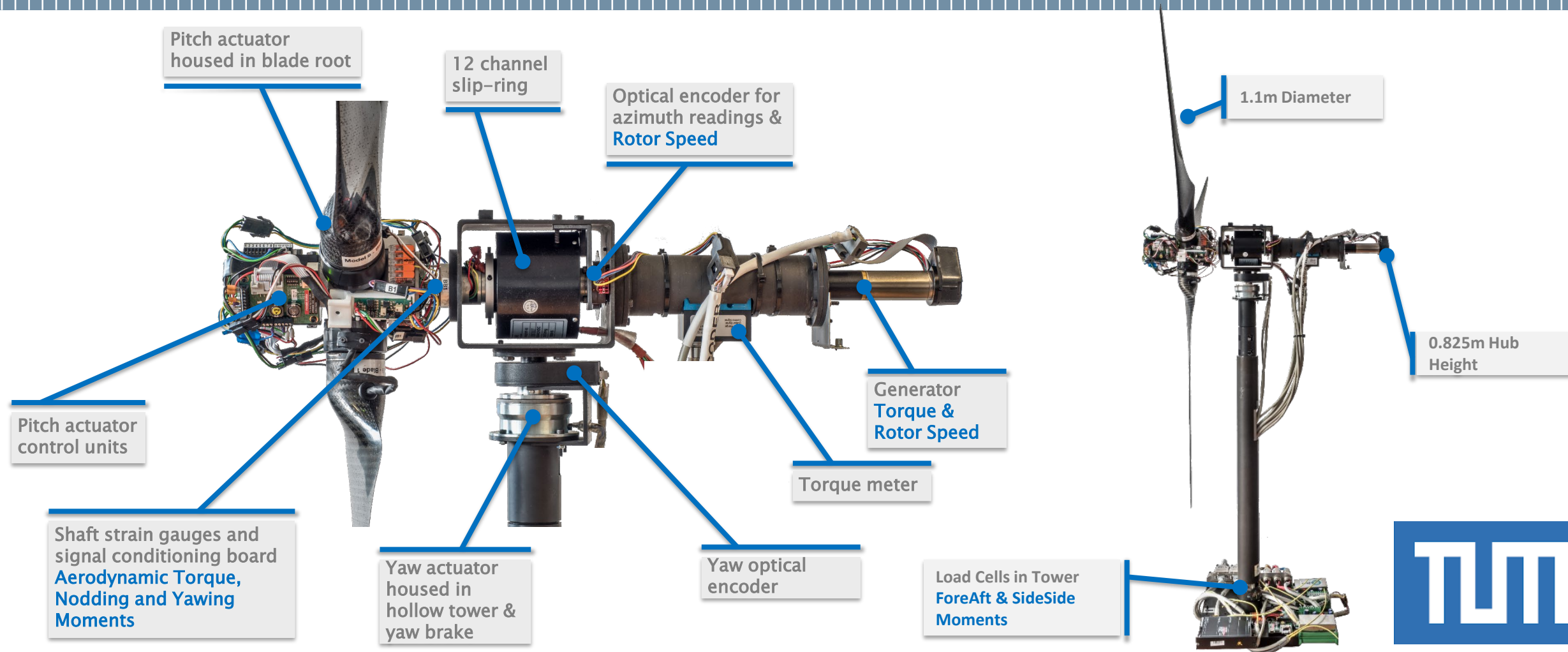
Aeroelastically scaled blades (70g, 1m)

2m Rotor Diameter

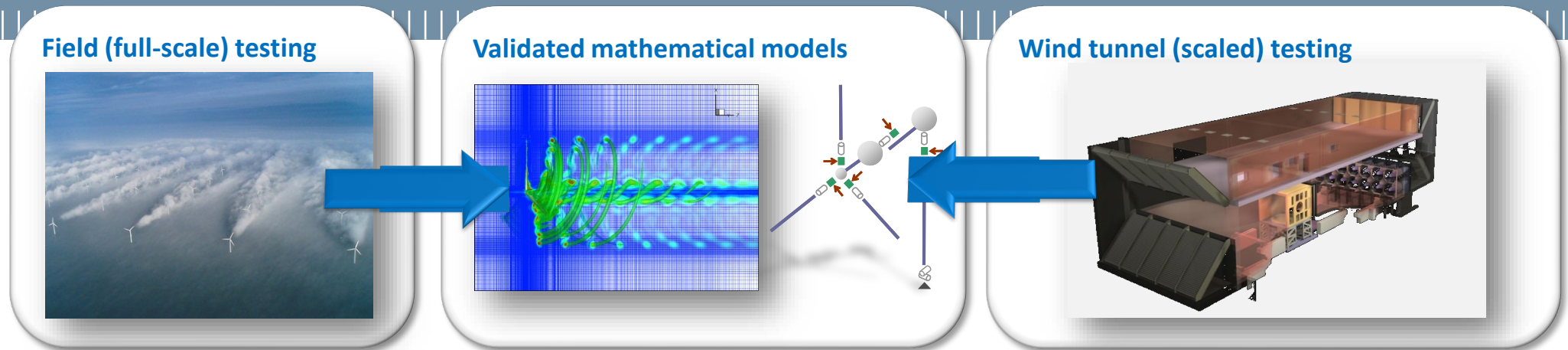


F. Campagnolo, *Wind tunnel testing of scaled wind turbine models: aerodynamics and beyond*, PhD Thesis, 2013

The TUM Wind Turbine Model G1 - 2023



Validation/Calibration of Modeling Tools by Wind Tunnel Testing



Wind tunnel testing:

– Cons:

Usually impossible to exactly match all relevant physics due to scaling

+ Pros:

Better control/knowledge of conditions/errors/disturbances

Much lower costs

Does not replace simulation nor field testing, but works in **synergy** with them

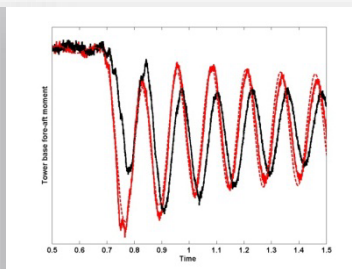
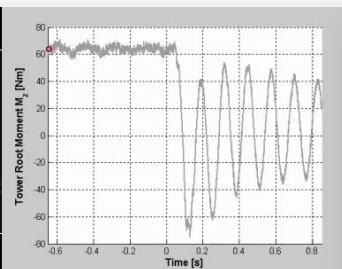
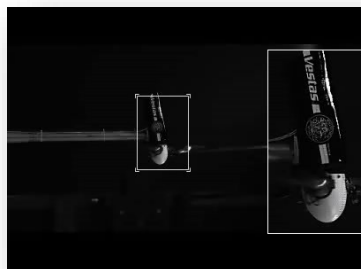
Wind tunnel role is not limited to aerodynamics!

Towards Aerodynamics and Beyond!

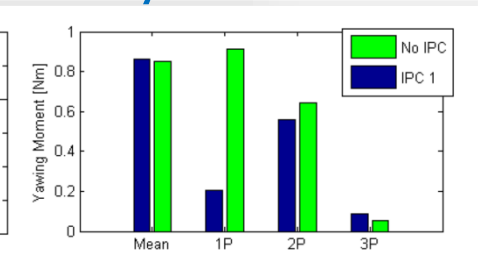
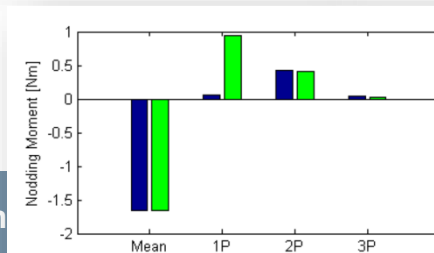
Wind Farm Control ▼



Emergency shutdown ▼



Load alleviation by IPC ▼



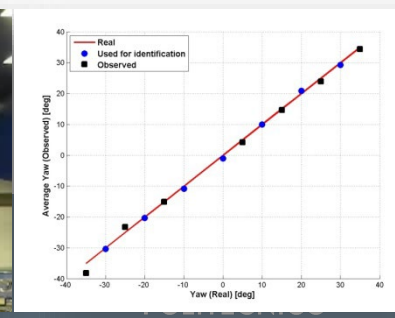
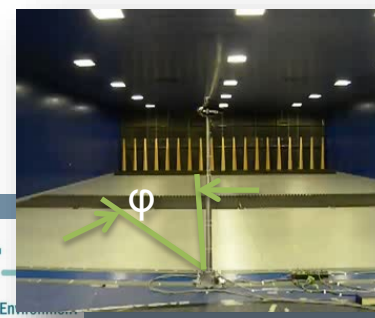
Wake interference conditions ▼



Bend-twist coupling ▼



Wind direction observer ▼



Outline

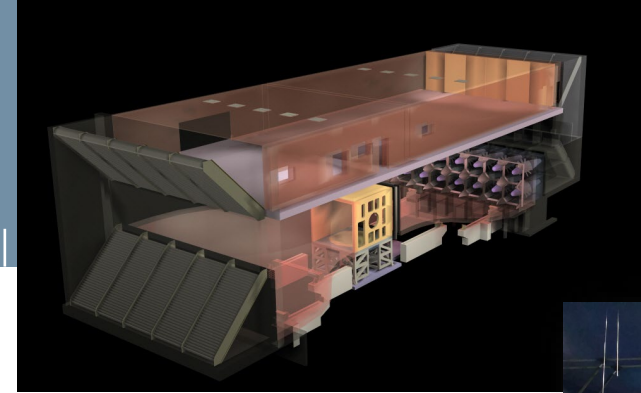
The Politecnico di Milano Wind Tunnel – GVPM

Passive & Passive/Active Load Alleviation in Waked Conditions

Wind Turbine Wake Interactions and Wind Farm Controls

Measurements test

Floating cases



TWEET-IE Grand Opening Event
Prof. Alessandro Croce

Passive & Passive/Active Load Alleviation in Waked Conditions



TWEET-IE Grand Opening Event
Prof. Alessandro Croce



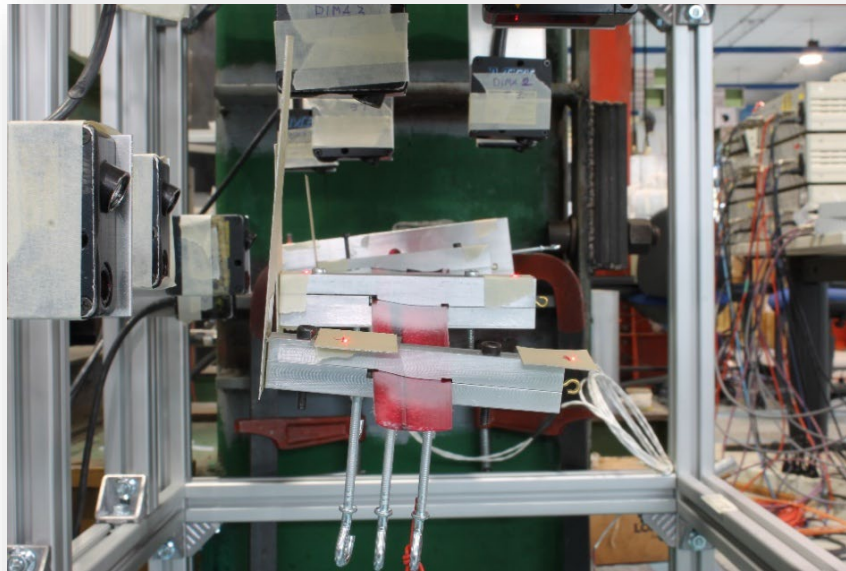
Passive & Passive/Active Load Alleviation in Waked Conditions

Testing of scaled blade with built-in structural coupling

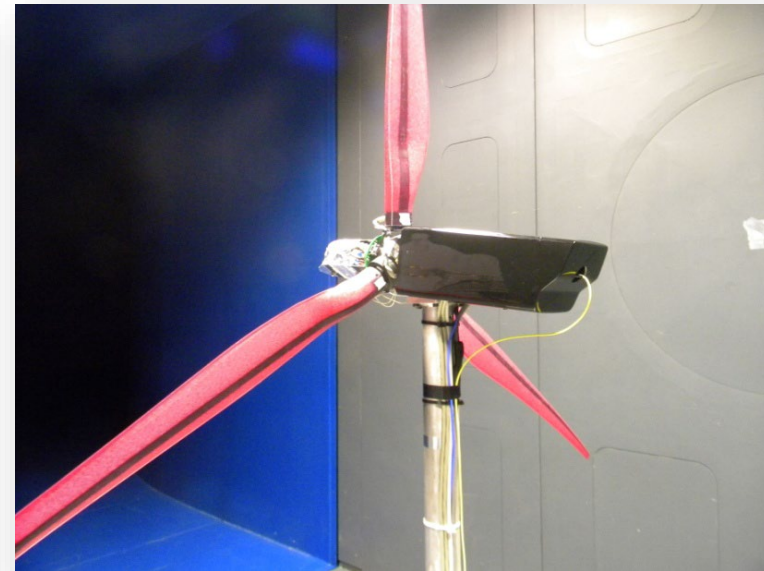
Fibers rotated in the carbon spar ▼



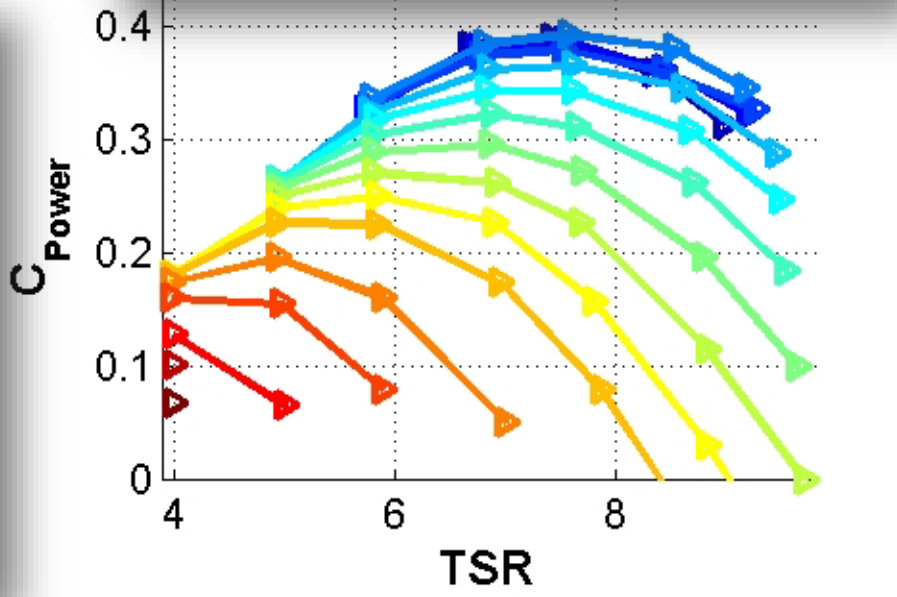
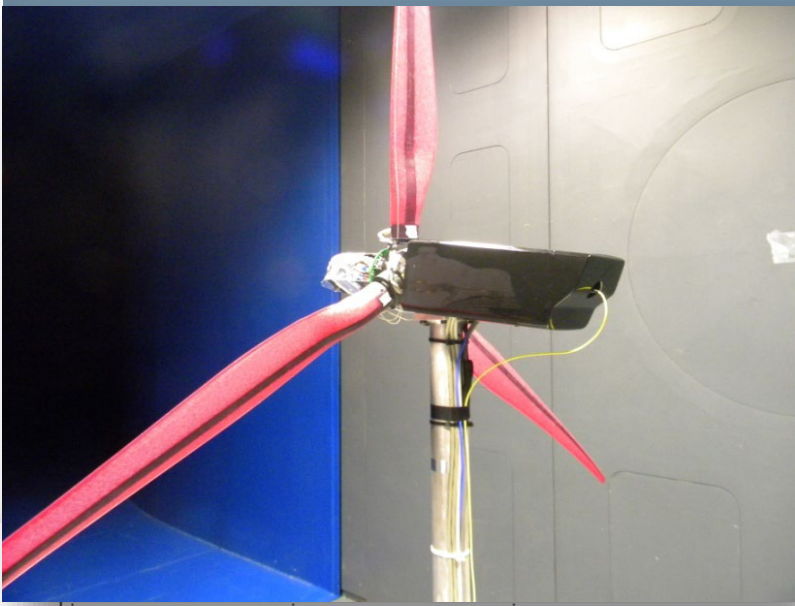
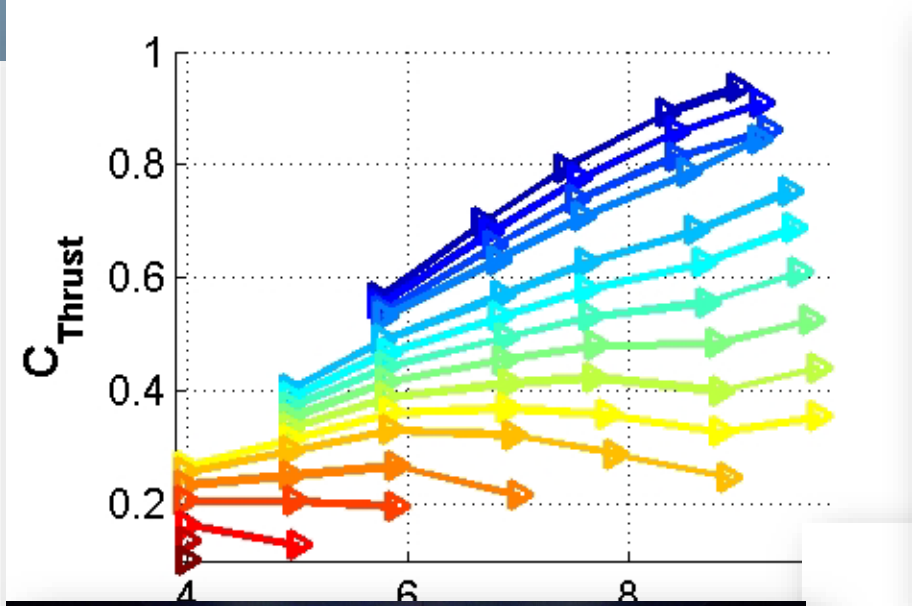
Structural characterization ▼



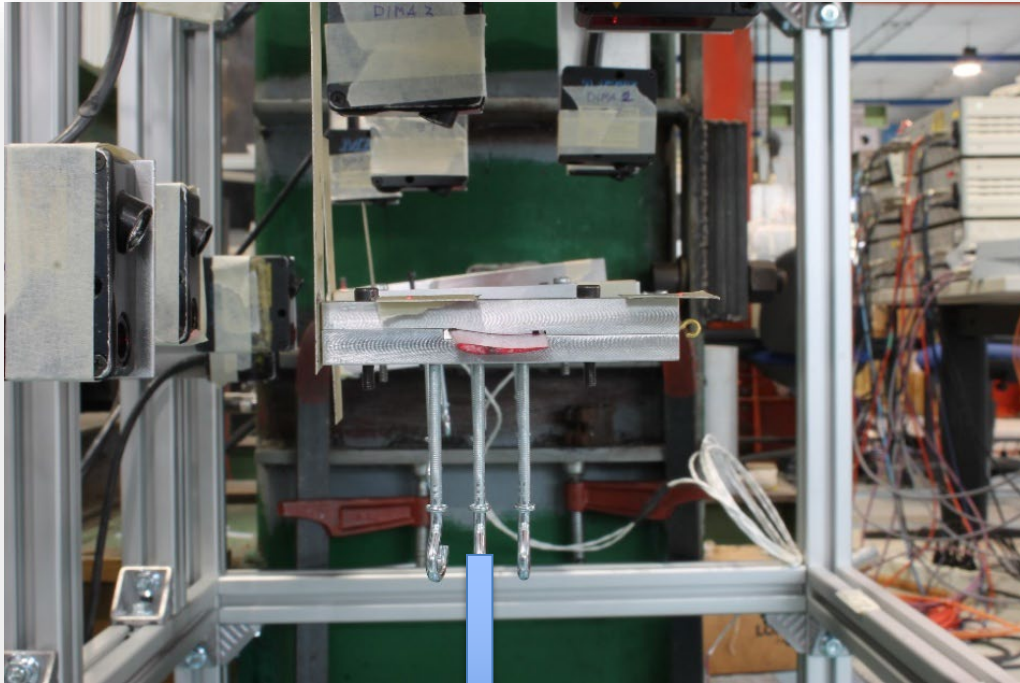
Aerodynamic characterization ▼



Passive & Passive/Active Load Alleviation in Waked Conditions

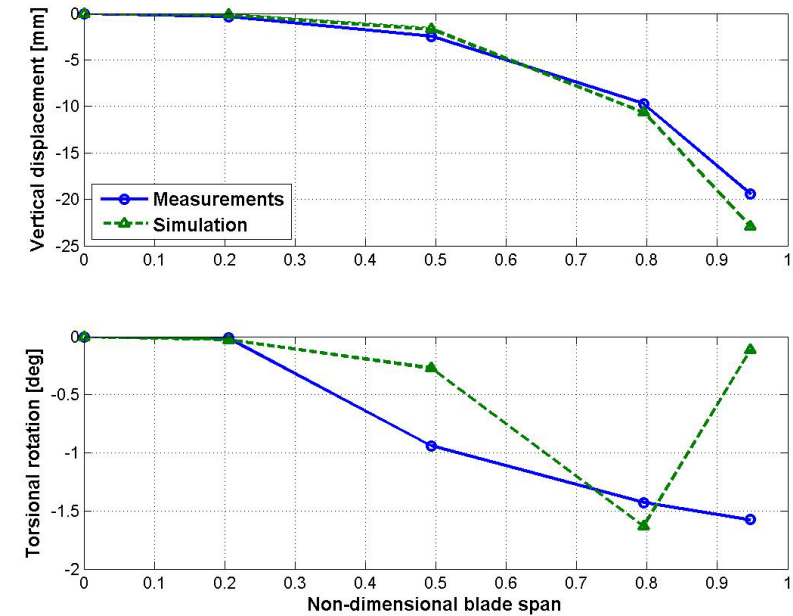


Design of the Aero-elastically Scaled BTC Composite Blade

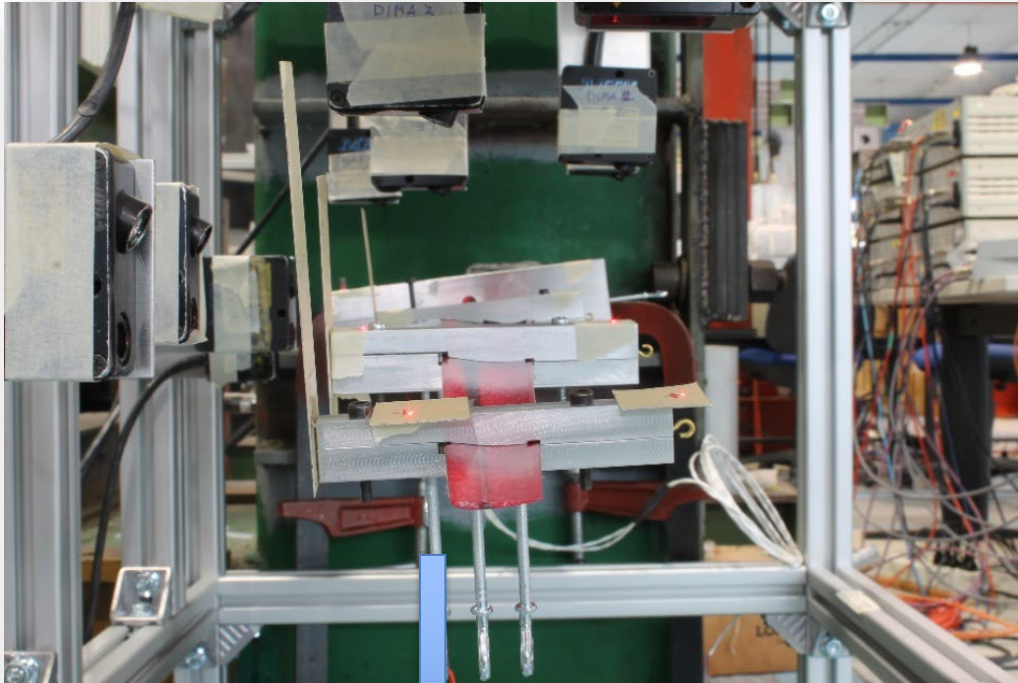


Blade axis pull

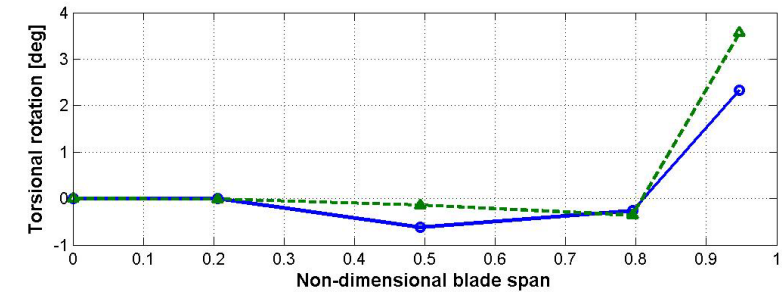
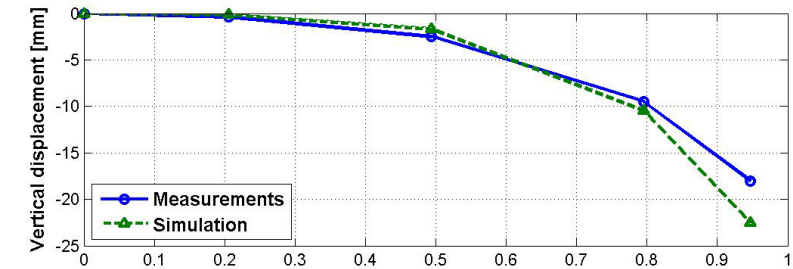
Twist to feather



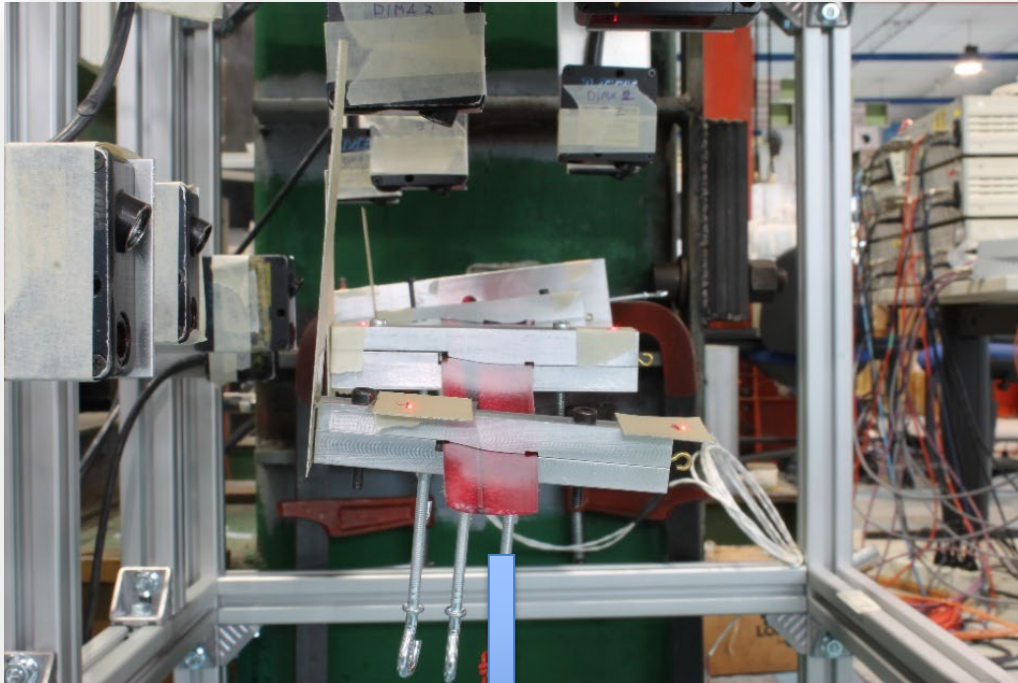
Design of the Aero-elastically Scaled BTC Composite Blade



Leading edge pull

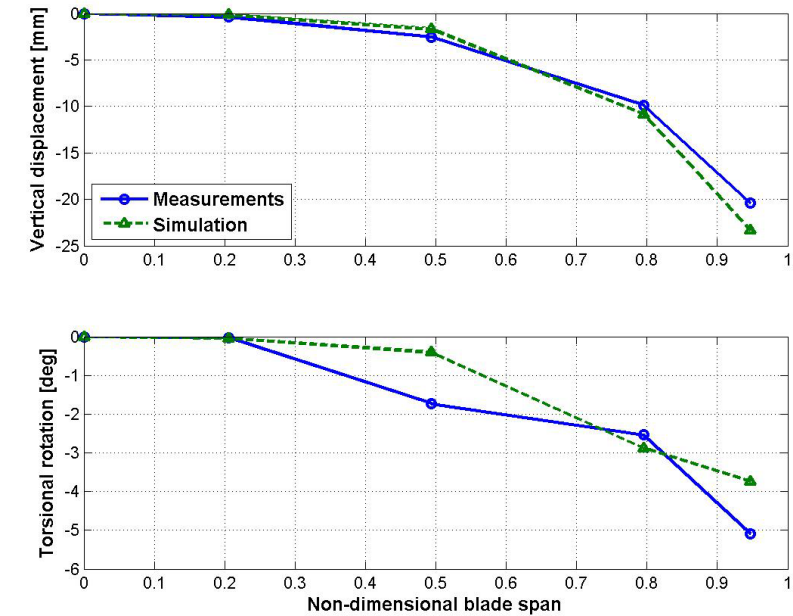


Design of the Aero-elastically Scaled BTC Composite Blade



Trailing edge pull

Twist to feather



Passive & Passive/Active Load Alleviation in Waked Conditions

Configuration: 2 machines in partial or full wake interaction

WT2

- IPC for load alleviation
- Bend-twist coupled blades

WT1

- Rigid blades
- Wake generator

WT2 controller

WT1 controller

4D

Pitot



Passive & Passive/Active Load Alleviation in Waked Conditions

Partial waked conditions:

- Offset: 0.30-0.45-0.60-0.75 D
- Distance: 4D

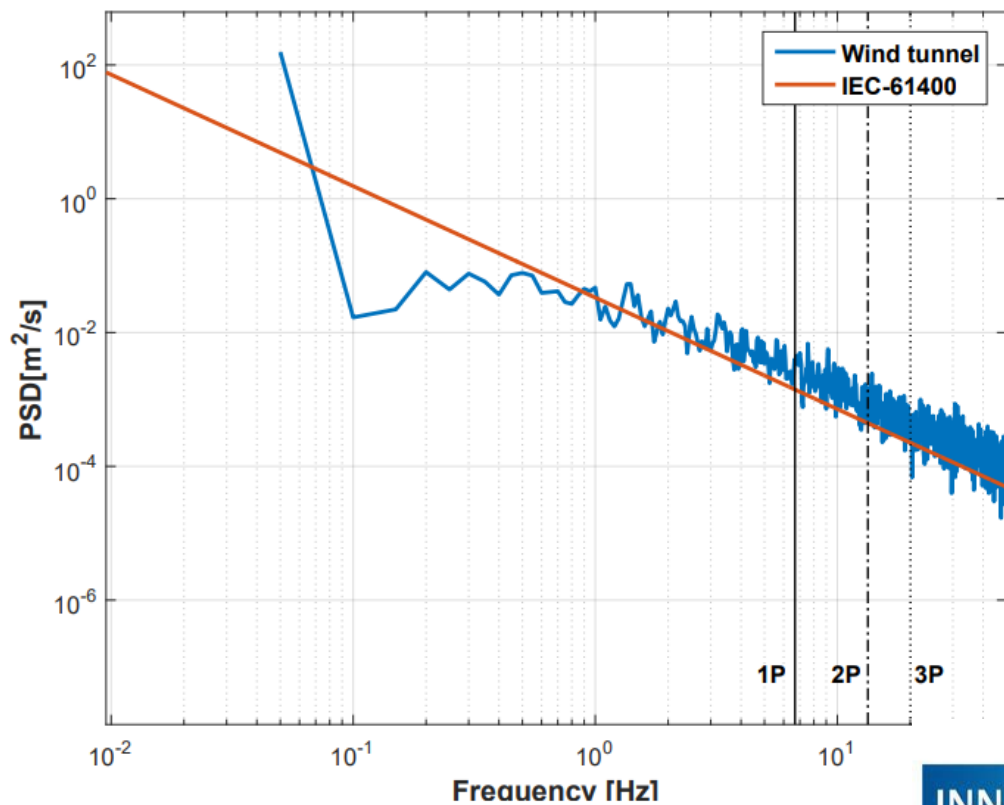
Wind conditions:

- 5.0m/s, pitch = -1.75deg (region II)
- 6.5m/s, pitch = 6deg (region III)

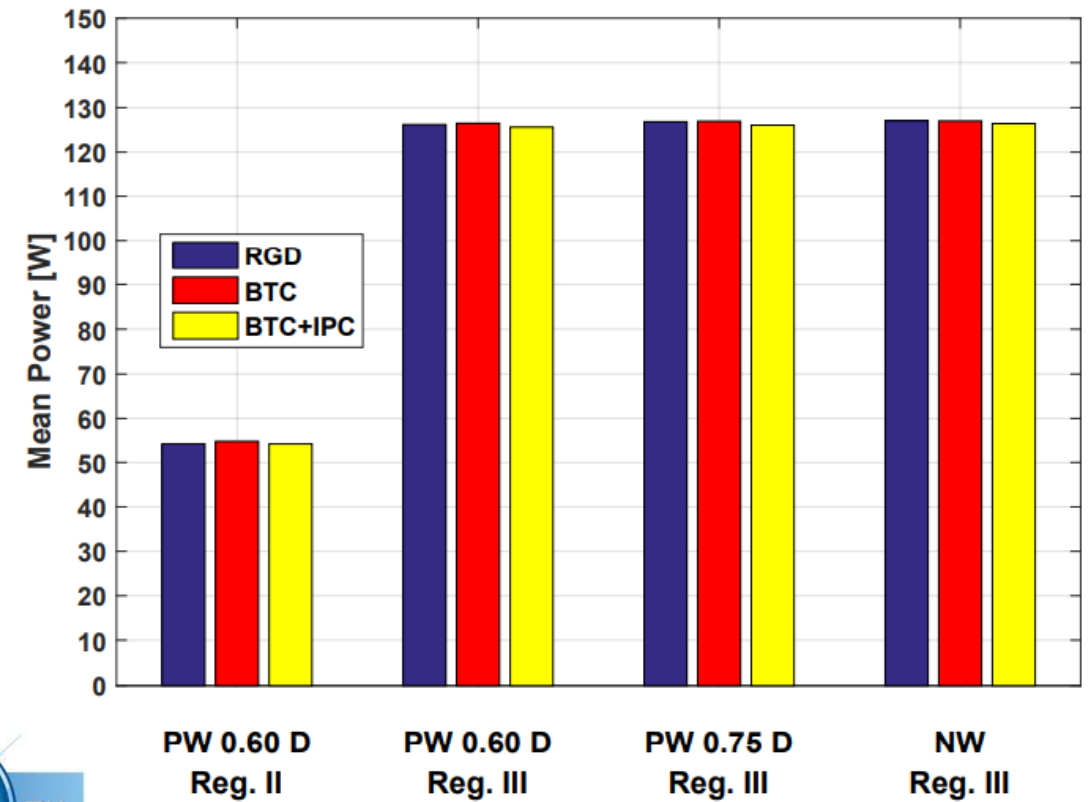


Passive & Passive/Active Load Alleviation in Waked Conditions

Hub height wind speed PSD (6 m/s) VS IEC61400



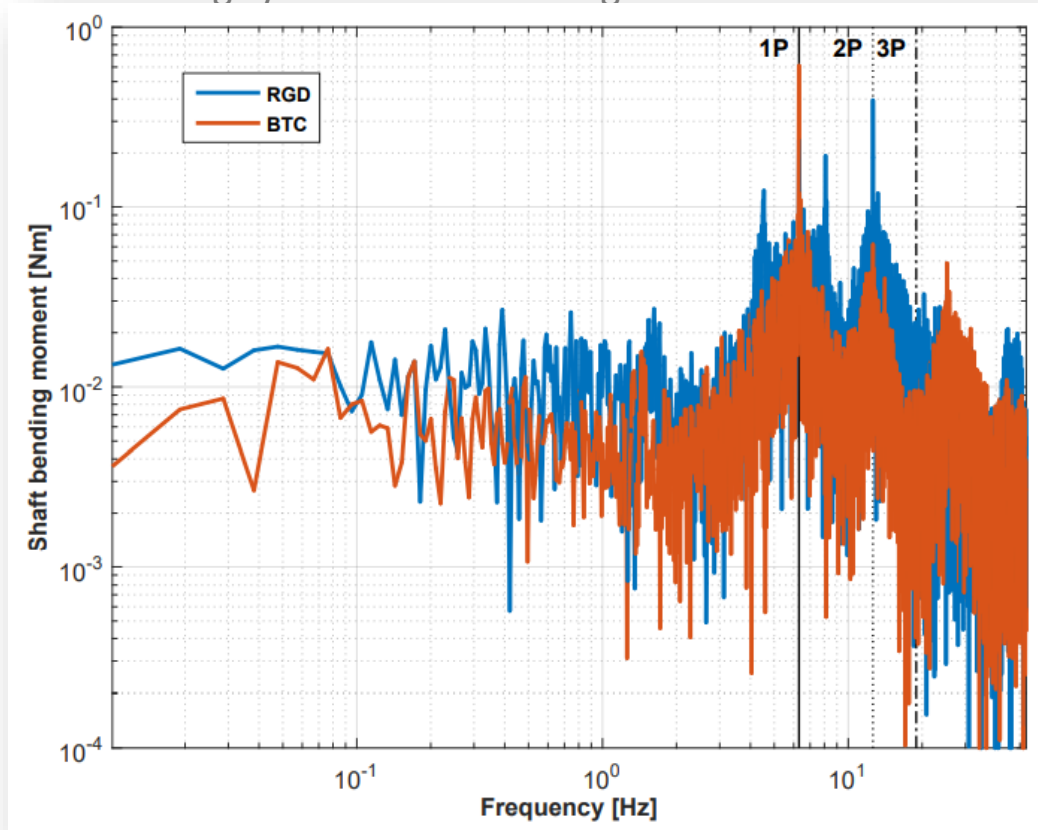
Downwind WT model mean power



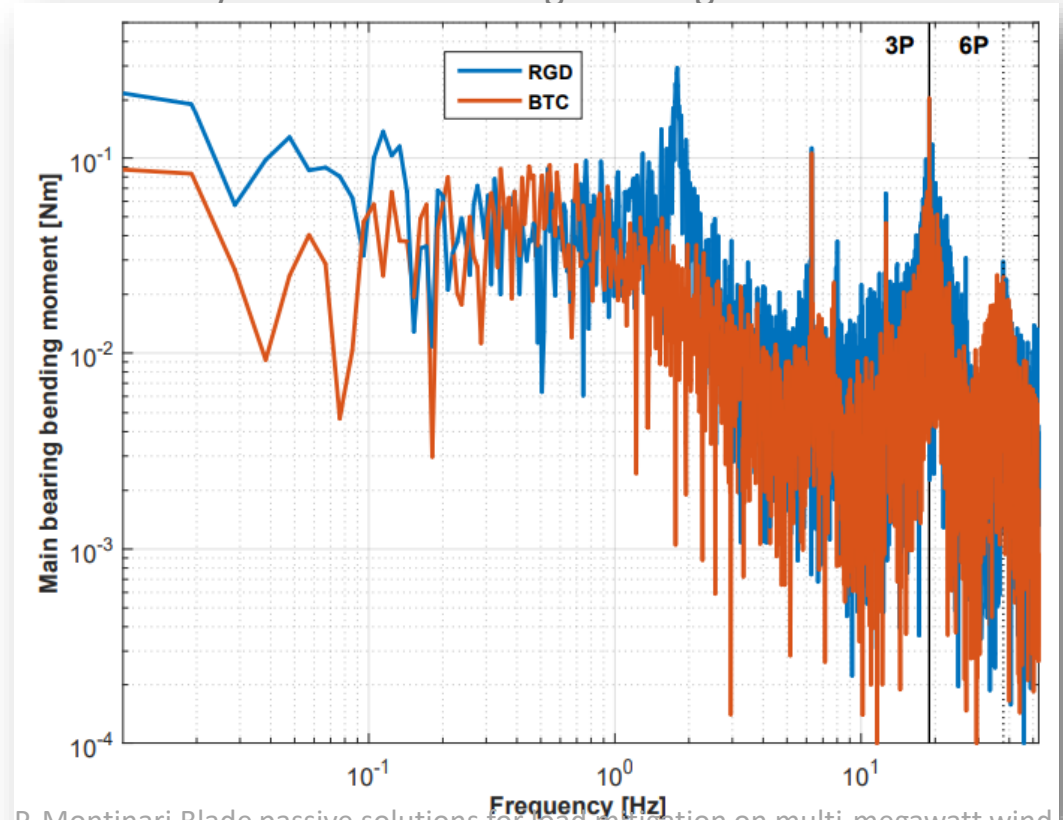
Passive & Passive/Active Load Alleviation in Waked Conditions

No wake – region III

Rotating system: shaft bending moment



Fixed system: main bearing bending moment

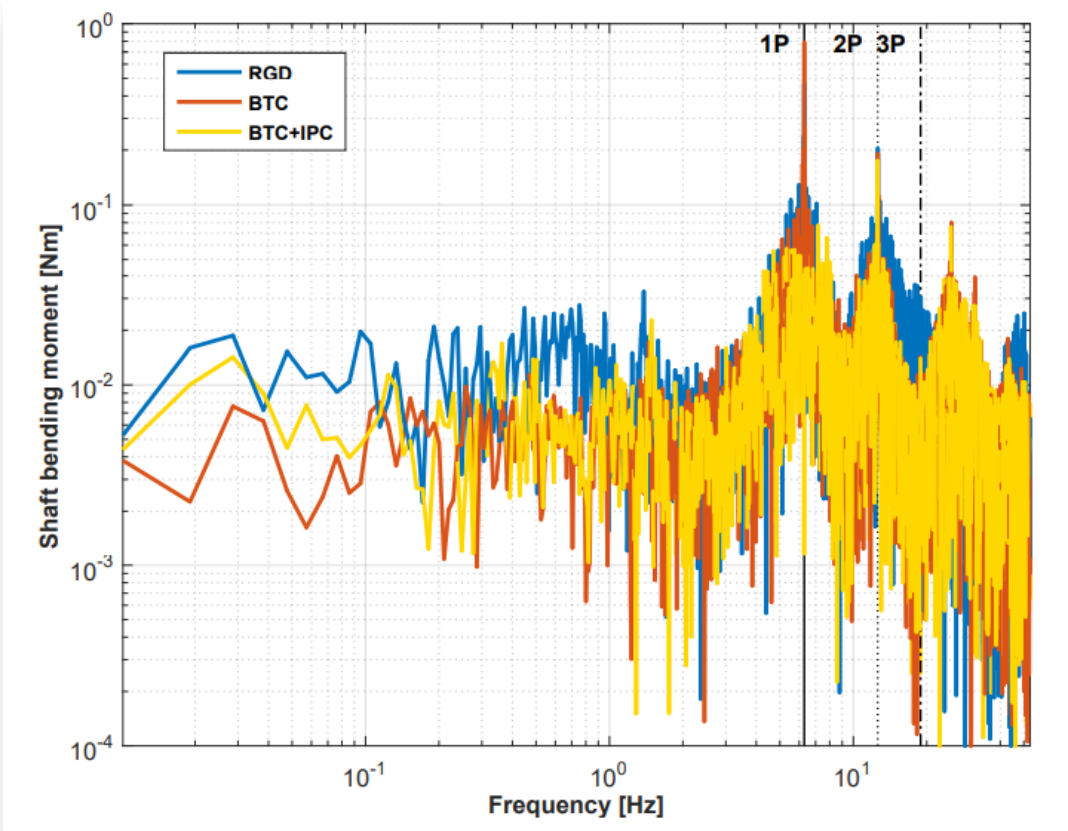


P. Montinari, Blade passive solutions for load mitigation on multi-megawatt wind turbine

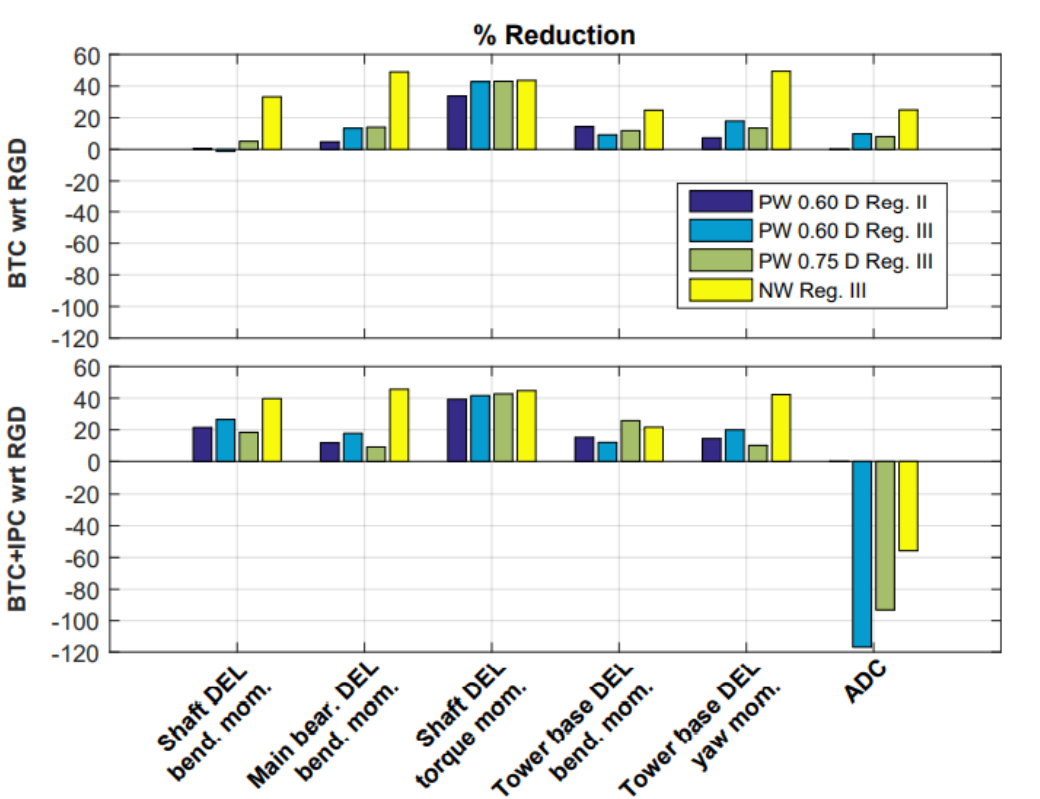
Passive & Passive/Active Load Alleviation in Waked Conditions

Partial wake 0.6D – region III

■ Rotating system: shaft bending moment



■ Rotating system: shaft bending moment

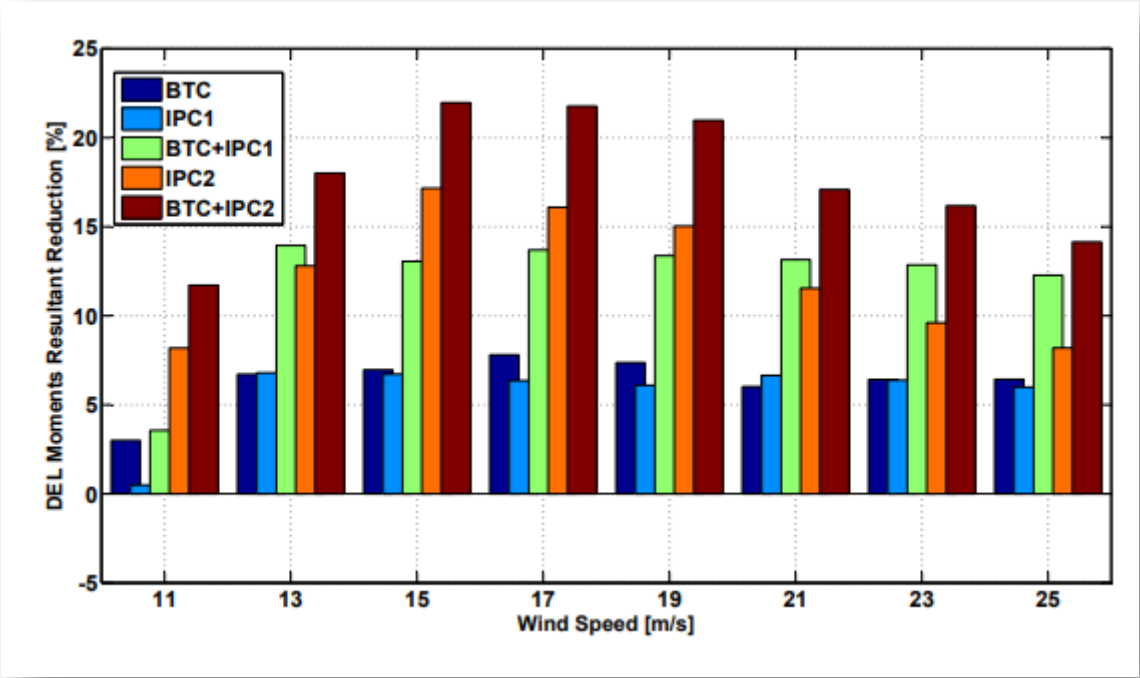


P. Montinari, Blade passive solutions for load mitigation on multi-megawatt wind turbine

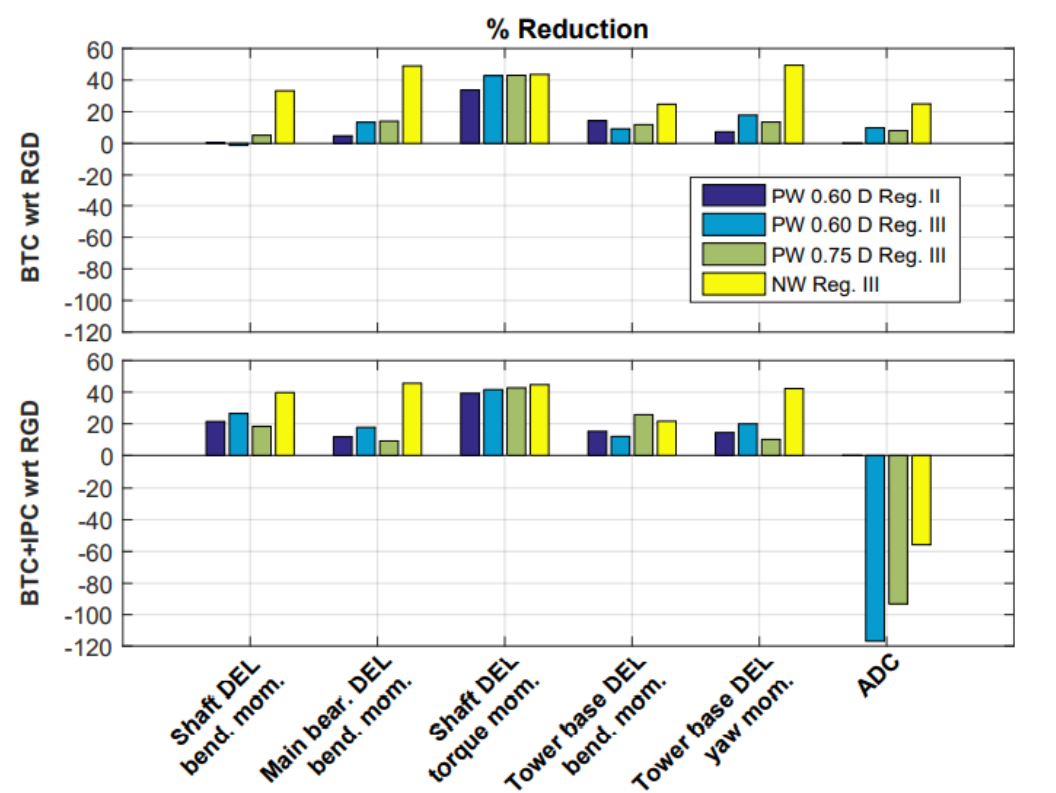
Passive & Passive/Active Load Alleviation in Waked Conditions

Comparison with aeroelastic simulation of a MW wind turbine

- Rotating system: shaft bending moment



- Rotating system: shaft bending moment



C.L. Bottasso, F. Campagnolo, A. Croce, C. Tibaldi, *Optimization-based study of bend-twist coupled rotor blades for passive and integrated passive/active load alleviation*, <https://doi.org/10.1002/we.1543>

P. Montinari, Blade passive solutions for load mitigation on multi-megawatt wind turbine

Outline

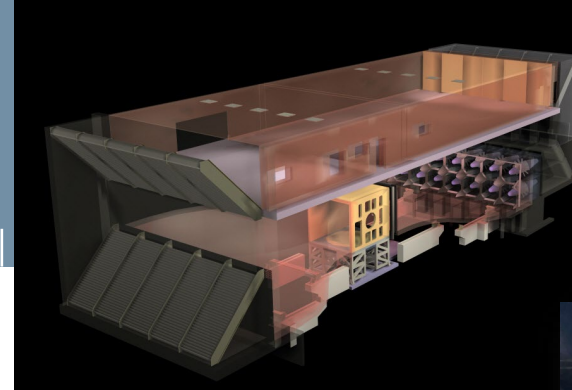
The Politecnico di Milano Wind Tunnel – GVPM

Passive & Passive/Active Load Alleviation in Waked Conditions

Wind Turbine Wake Interactions and Wind Farm Controls

Measurements test

Floating cases



TWEET-IE Grand Opening Event
Prof. Alessandro Croce

Application: Wake Measurements

Configuration: Mini Scaled Wind Farm from 2 to 6 machines in partial or full wake interaction



CL-WINDCON 'Closed Loop Wind Farm Control' (H2020-LCE-2016-2017, 2016-2019).

G1 scaled wind turbines and wind farm controller provided by Technische Universität München



CL-Windcon

TWEET-IE Grand Opening Event
Prof. Alessandro Croce



Application: Wake Measurements

Configuration: Mini Scaled Wind Farm from 2 to 6 machines in partial or full wake interaction



CL-WINDCON 'Closed Loop Wind Farm Control' (H2020-LCE-2016-2017, 2016-2019).

G1 scaled wind turbines and wind farm controller provided by Technische Universität München



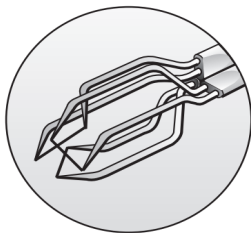
CL-Windcon

TWEET-IE Grand Opening Event
Prof. Alessandro Croce

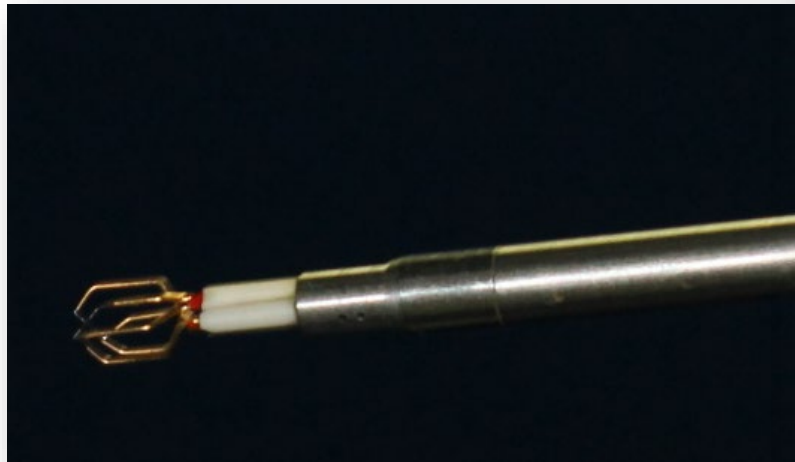


Application: Wake Measurements

- ❑ Flow measurements were conducted using two hot-wire anemometers installed on a 2D traversing system.
- ❑ Working area (depending on the traverse system) is 3–4m x 3m
- ❑ 3D flow components are measured.



DANTEC
DYNAMICS



CL-Windcon

Facility Overview

Several neutrally stable ABLs can be simulated within the wind tunnel.

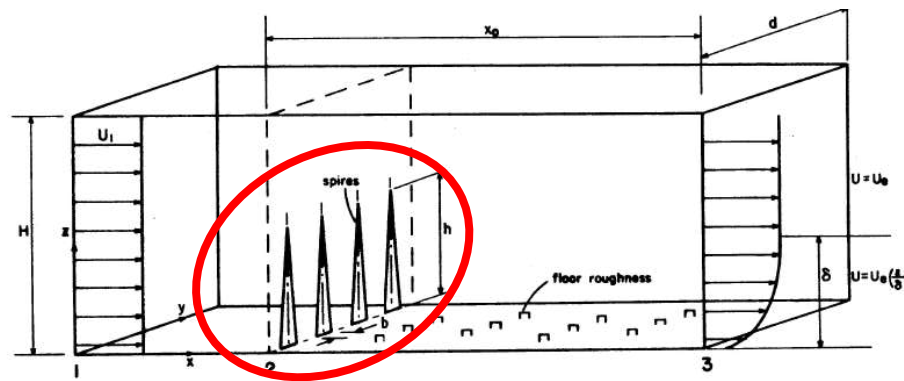
The catalogue regards mainly streamwise velocity and turbulence intensity profile.

For the wind farm tests two wind profiles are used:

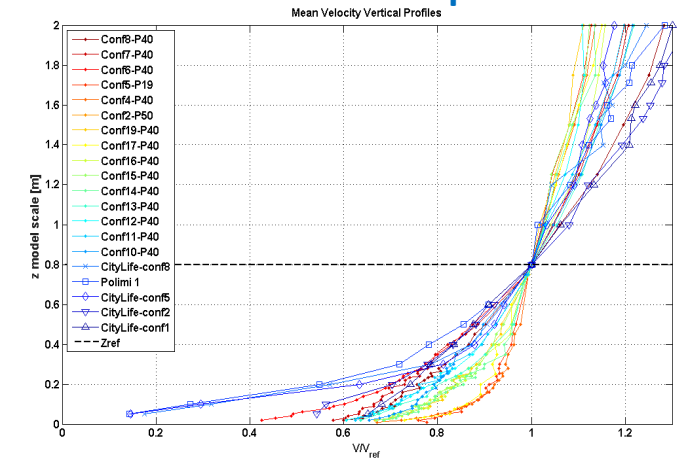
- Onshore: $\alpha = 0.2$
- Offshore: $\alpha = 0.079$



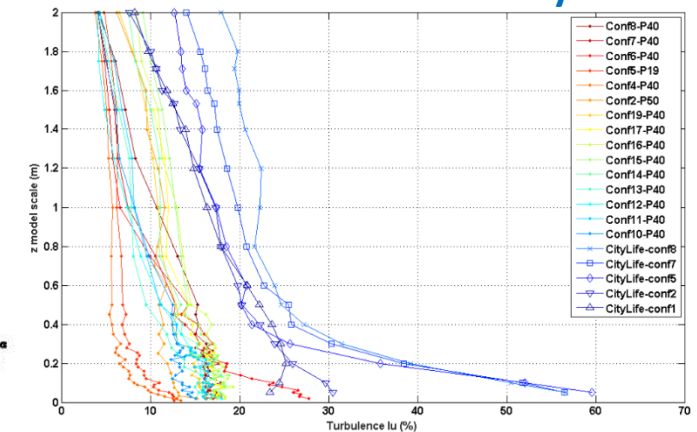
CL-Windcon



Mean wind speed



Turbulence Intensity

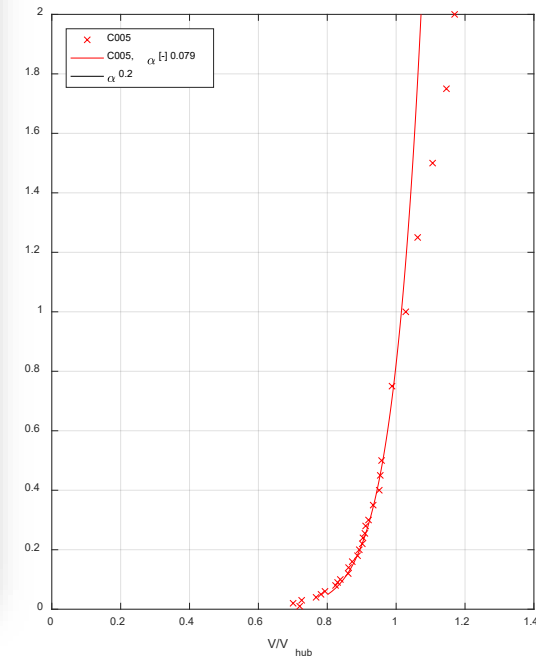


Off-shore wind condition

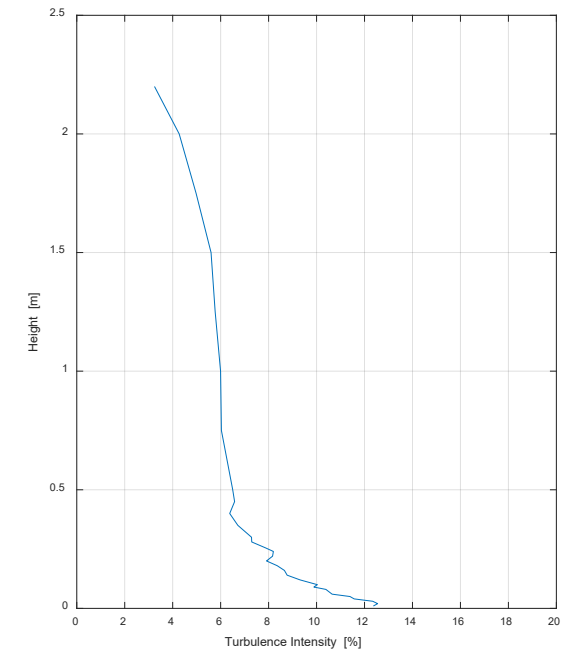


CL-Windcon

Mean wind speed



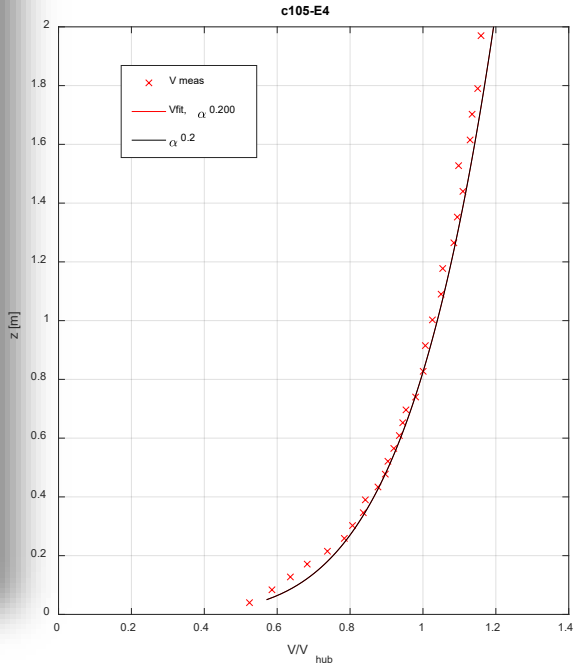
Turbulence Intensity



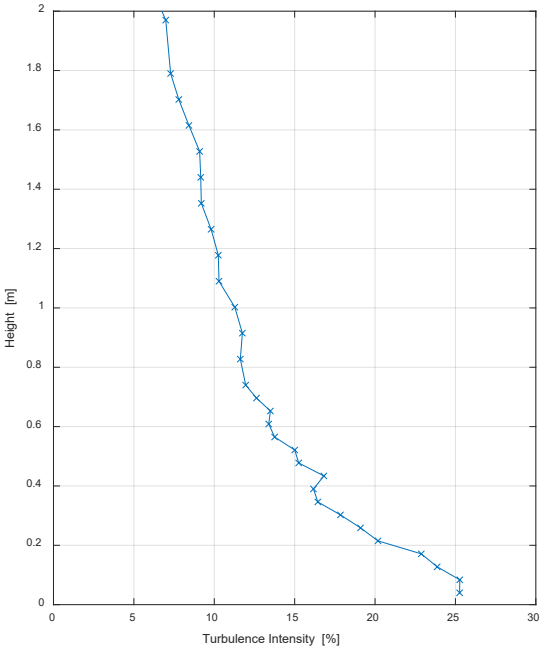
On-shore wind condition



Mean wind speed



Turbulence Intensity

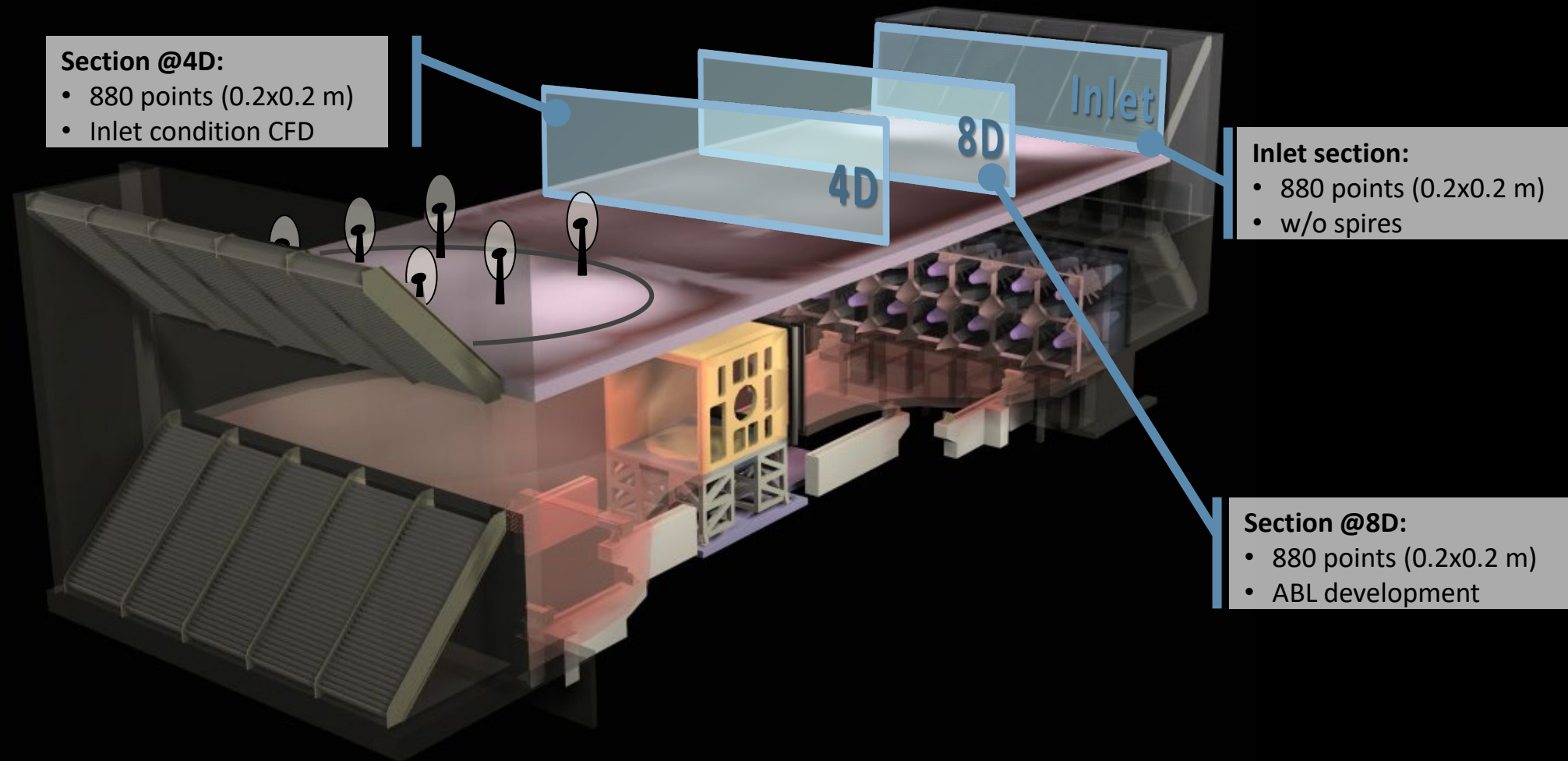


CL-Windcon

TWEET-IE Grand Opening Event
Prof. Alessandro Croce



Flow measurement



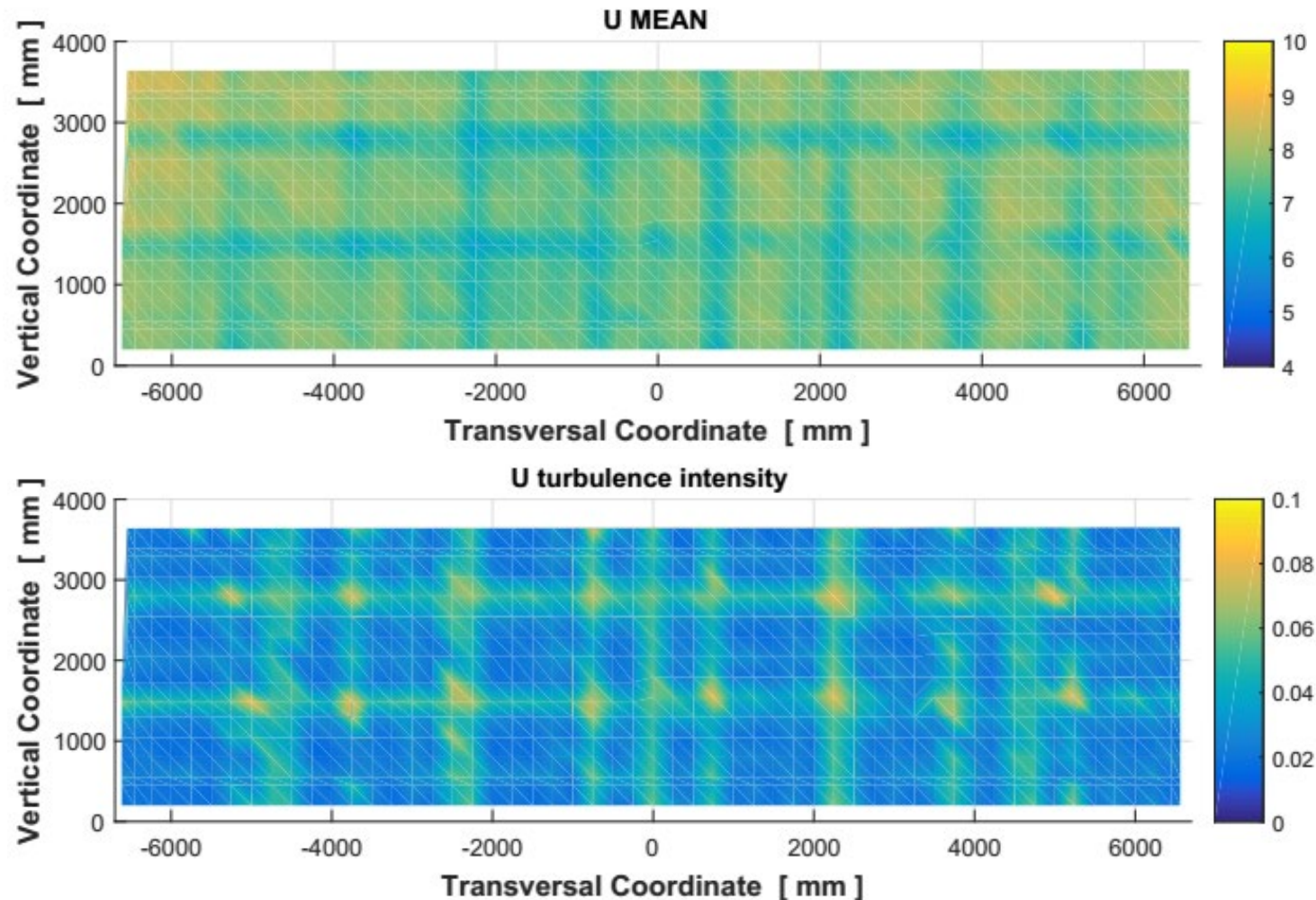
Flow measurement

INLET PLANE

Flow measurement at the inlet shows uniform velocity and turbulence intensity. Wind tunnel structural elements effects are visible on the measured flow characteristics.



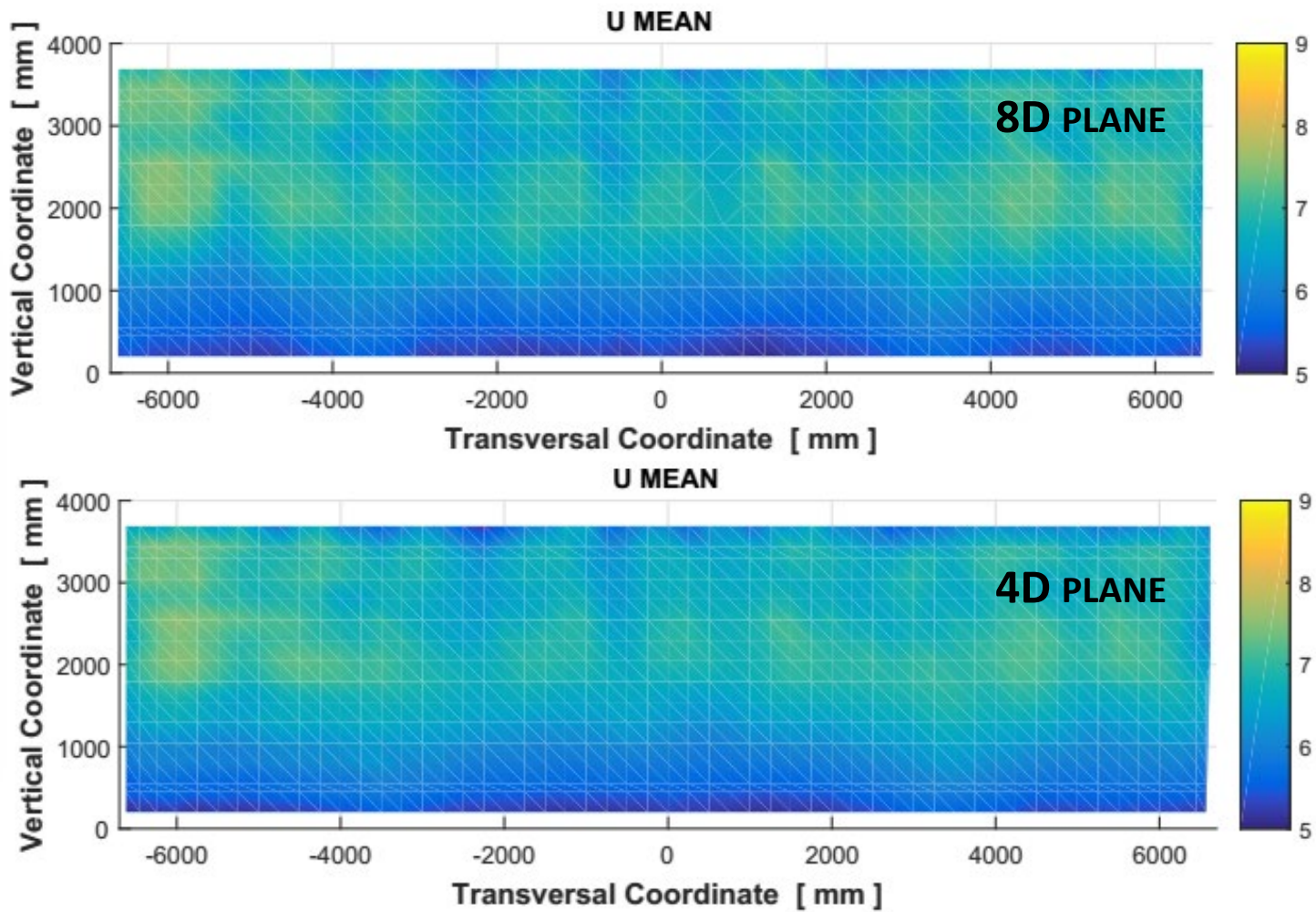
CL-Windcon



OFF-SHORE CASE



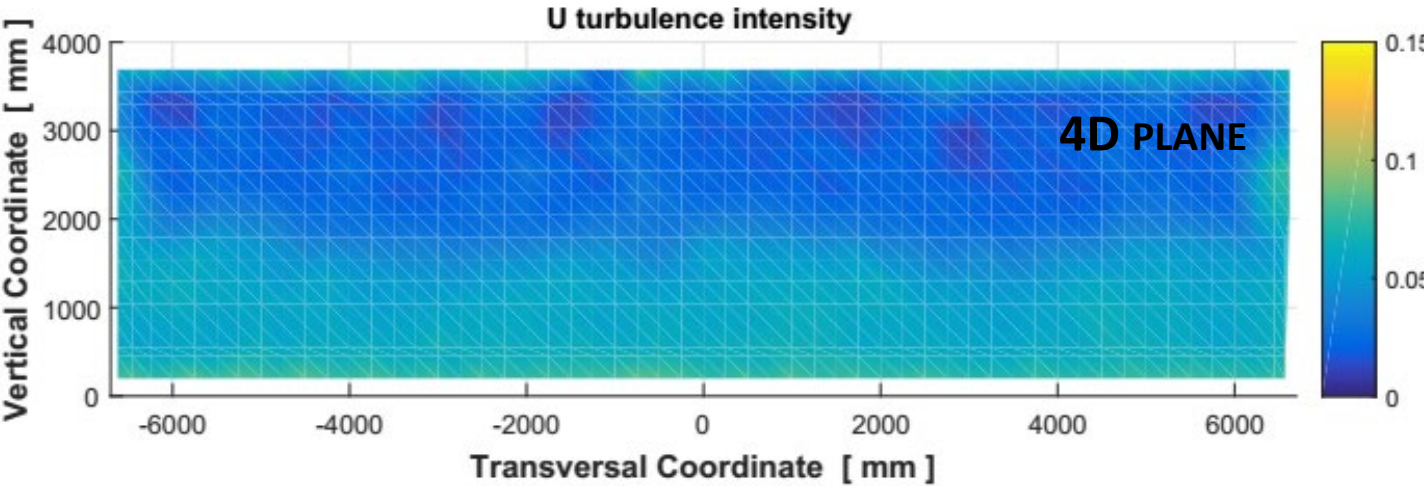
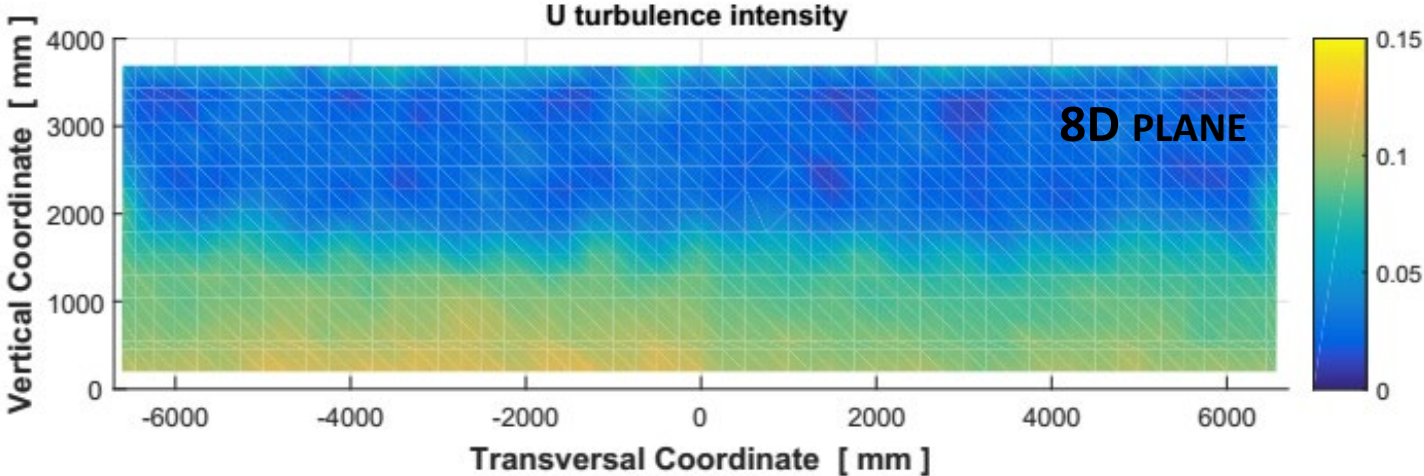
CL-Windcon



OFF-SHORE CASE



CL-Windcon

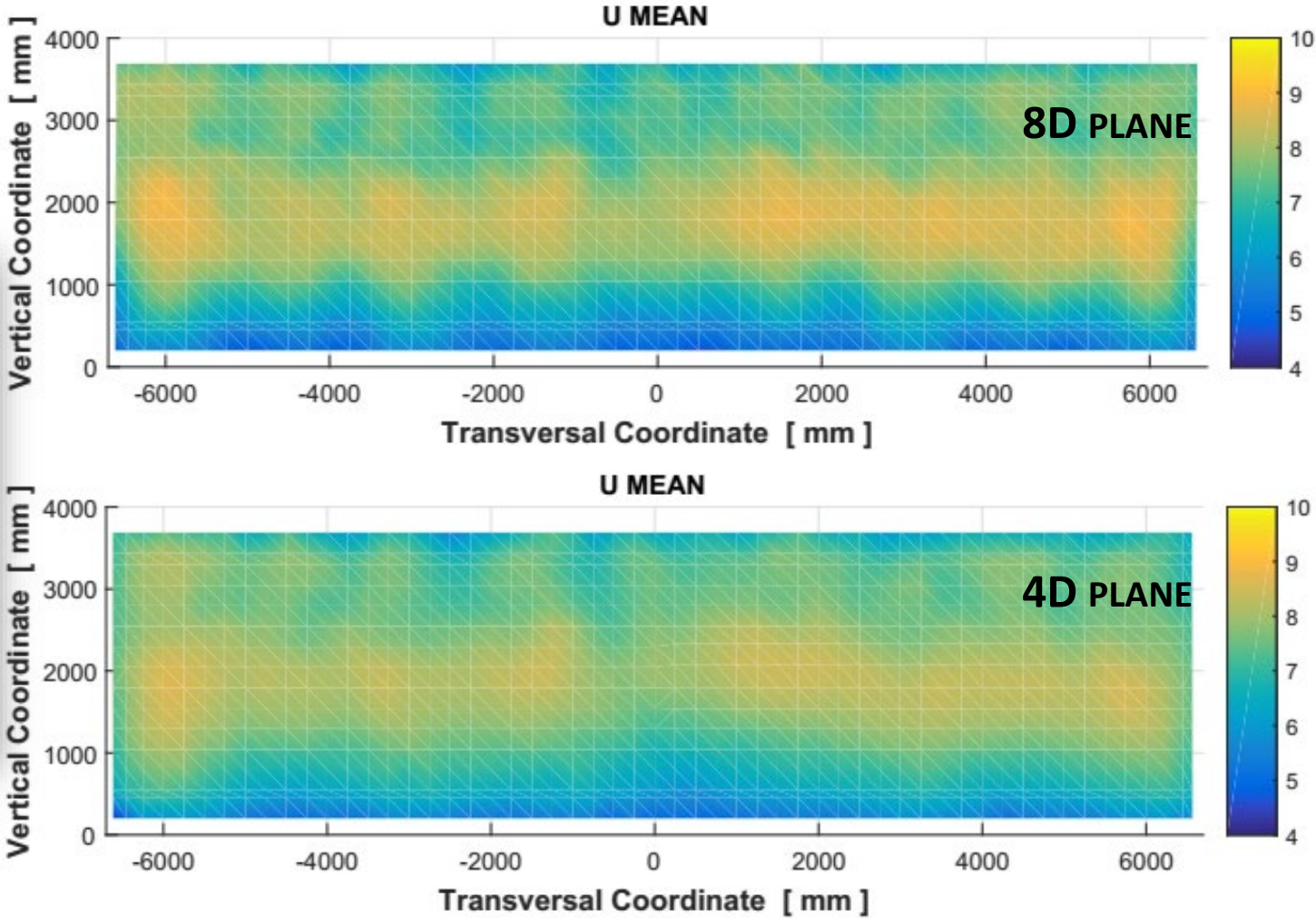


ON-SHORE CASE



CL-Windcon

TWEET-IE Grand Opening Event
Prof. Alessandro Croce

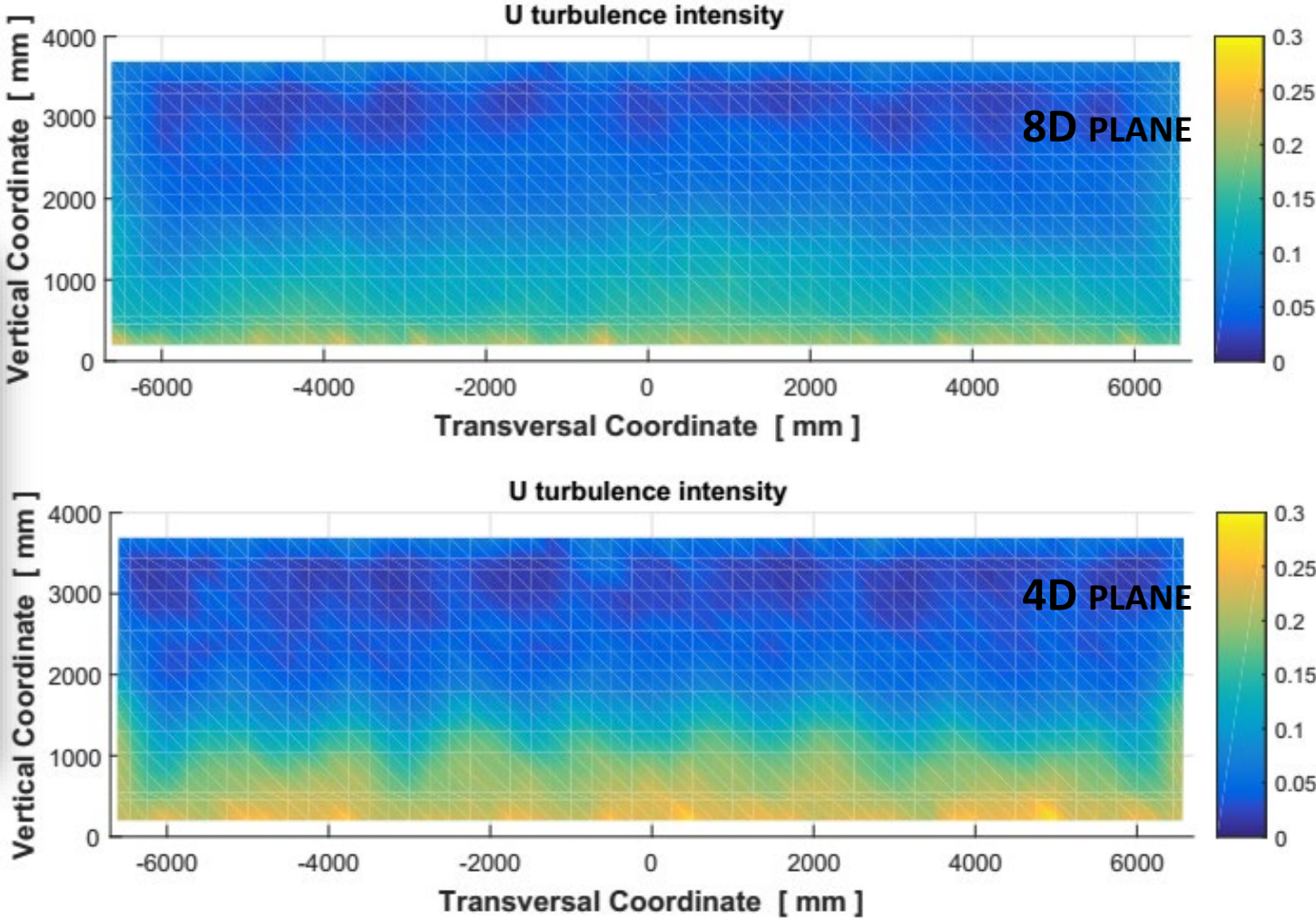


ON-SHORE CASE

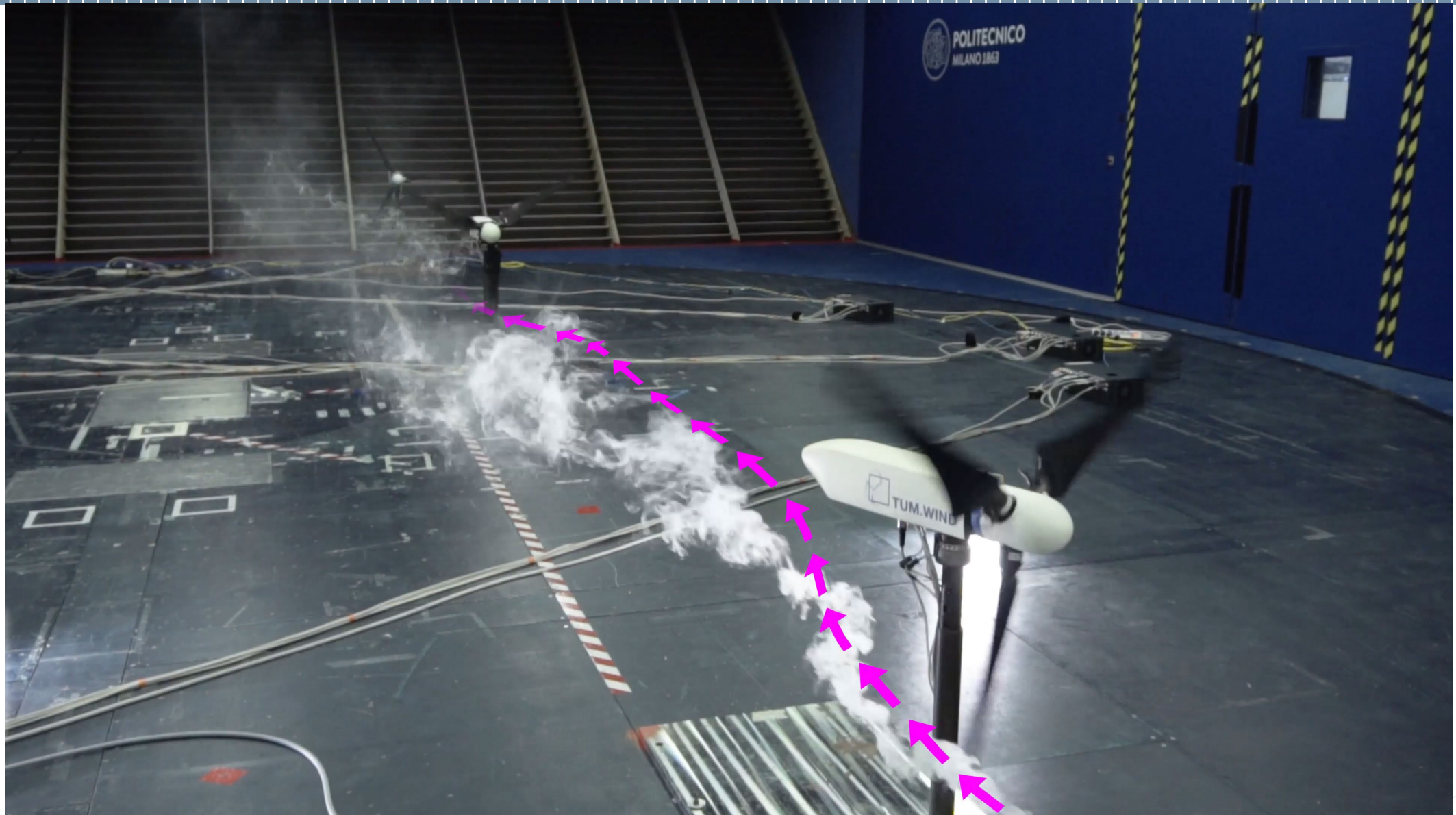


CL-Windcon

TWEET-IE Grand Opening Event
Prof. Alessandro Croce



Wind Tunnel - Wind Turbines Innovative Applications

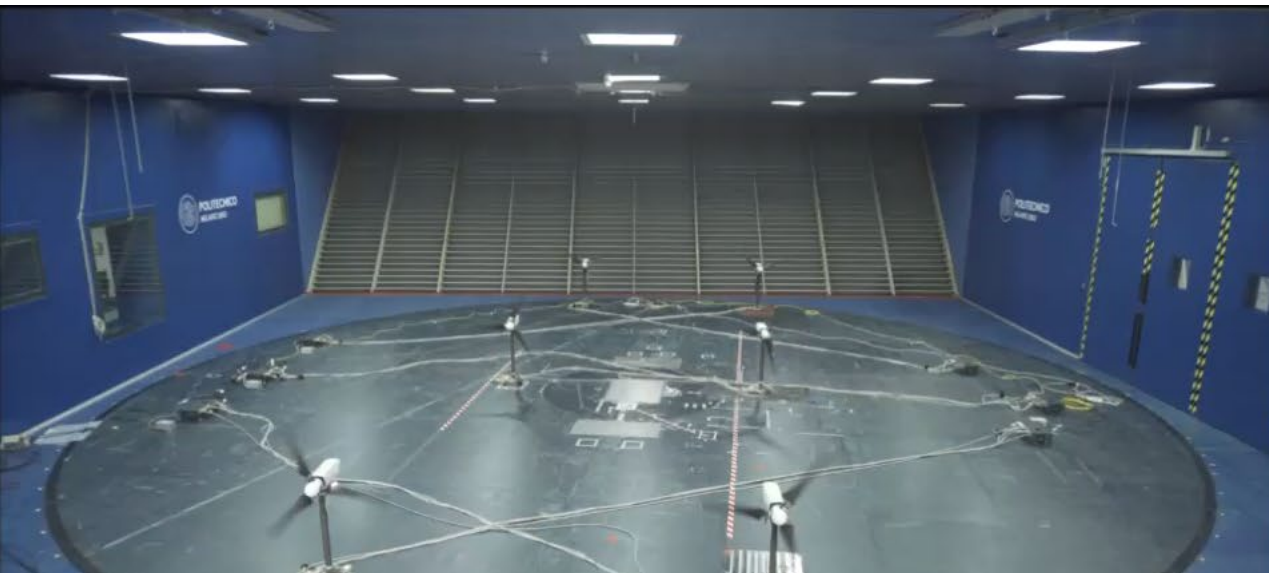


CL-Windcon

Wind Turbine Wake Interactions and Wind Farm Controls

Configuration: 6 machines on the rotating table

w/o wind farm control



w wind farm control (wake steering)



CL-Windcon

CL-WINDCON 'Closed Loop Wind Farm Control' (H2020-LCE-2016-2017, 2016-2019).

G1 scaled wind turbines and wind farm controller provided by Technische Universität München

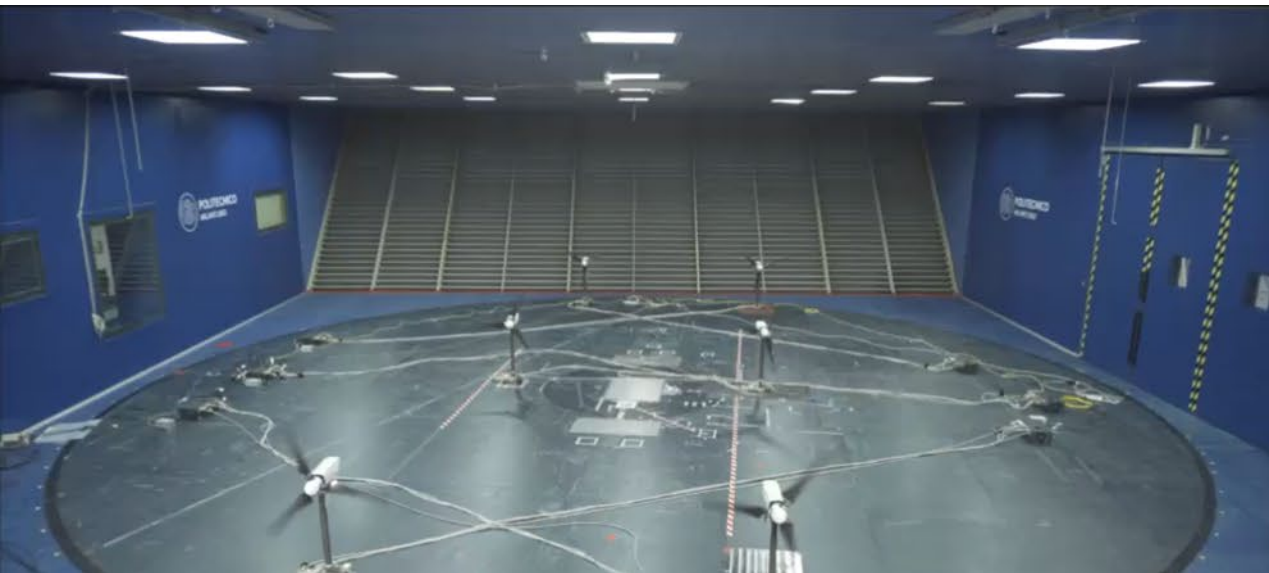
TWEET-IE Grand Opening Event
Prof. Alessandro Croce



Wind Turbine Wake Interactions and Wind Farm Controls

Configuration: 6 machines on the rotating table

w/o wind farm control



w wind farm control (wake steering)



CL-Windcon

CL-WINDCON 'Closed Loop Wind Farm Control' (H2020-LCE-2016-2017, 2016-2019).

G1 scaled wind turbines and wind farm controller provided by Technische Universität München

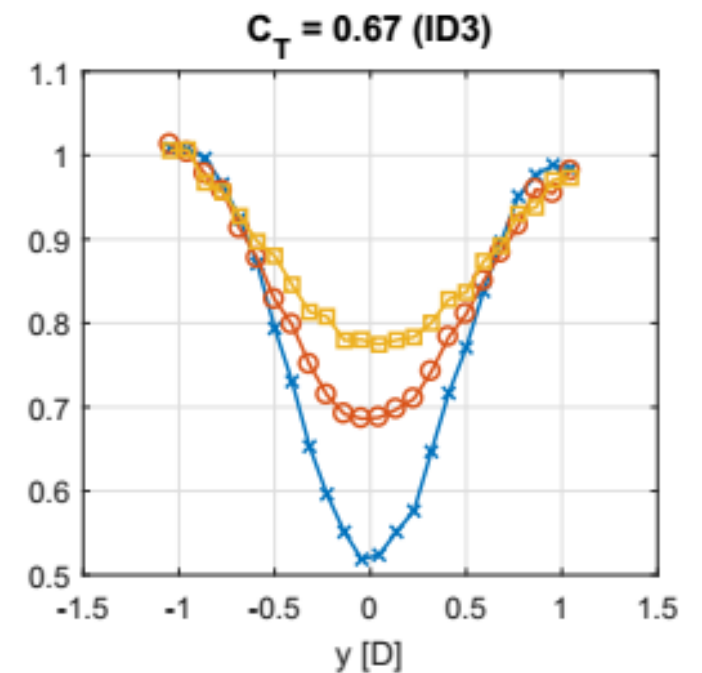
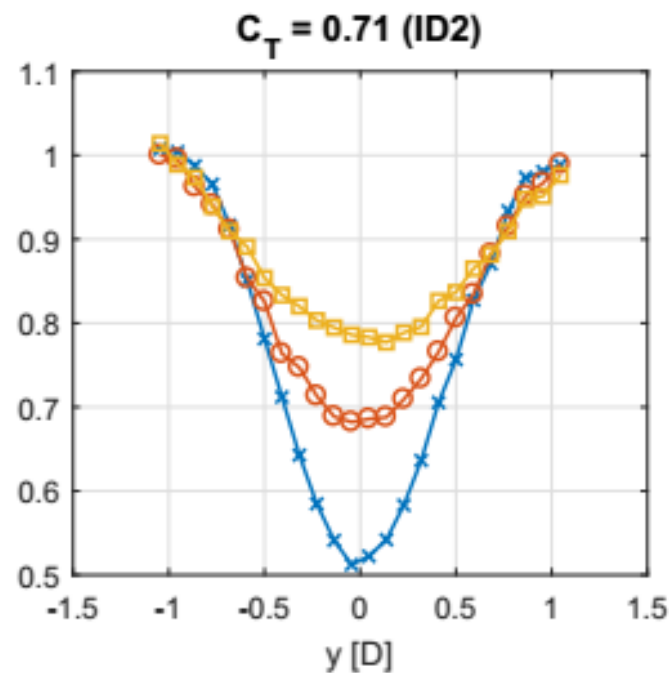
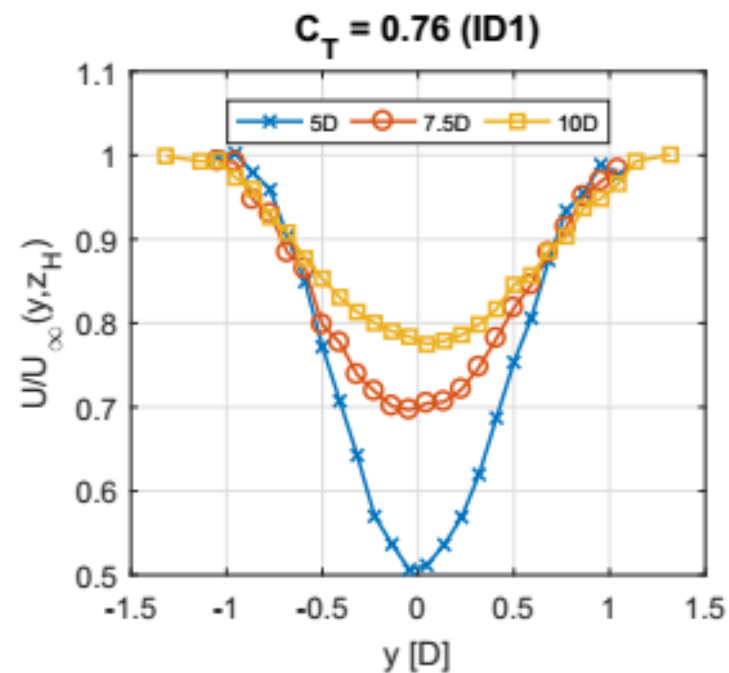
TWEET-IE Grand Opening Event
Prof. Alessandro Croce



Wake measurement for different wind turbine conditions:

- De-rating (C_T)

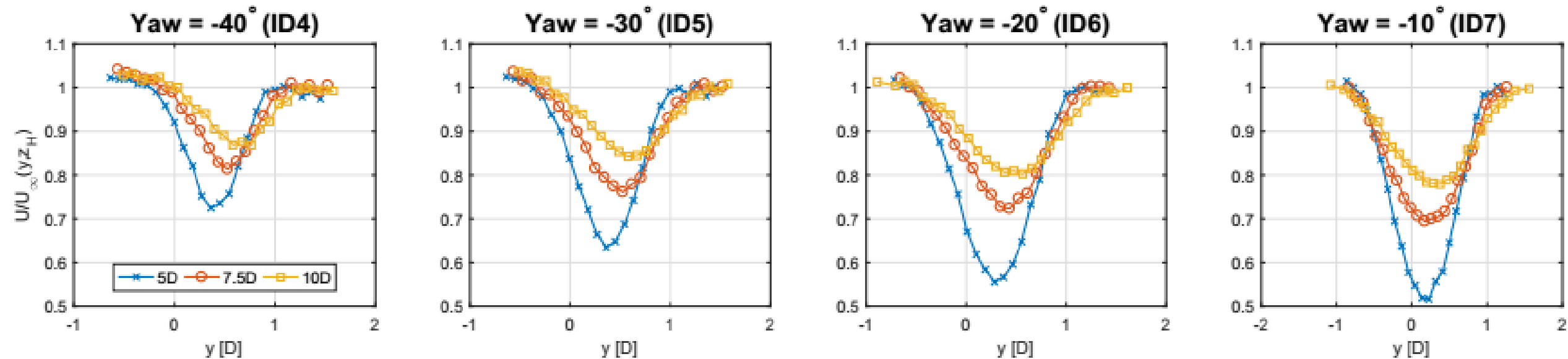
HORIZONTAL PROFILE - OFFSHORE WIND @WT1



Wake measurement for different wind turbine conditions:

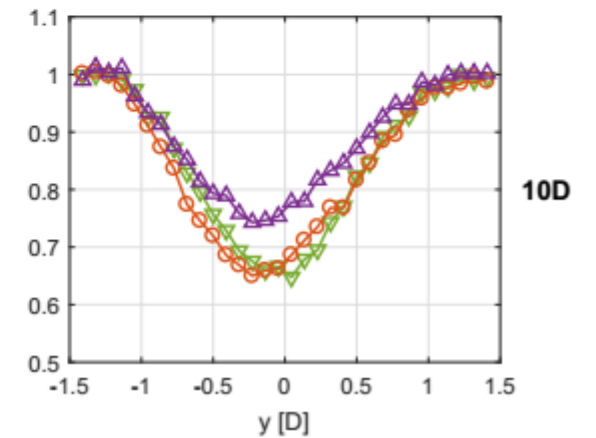
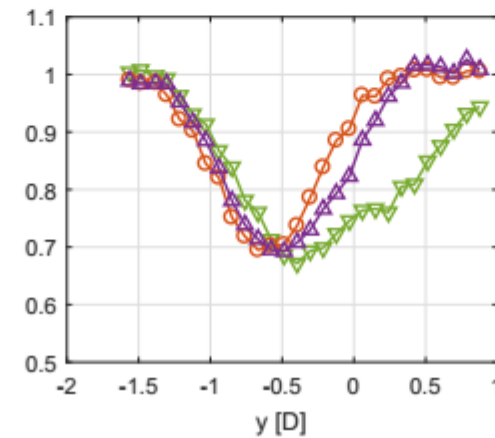
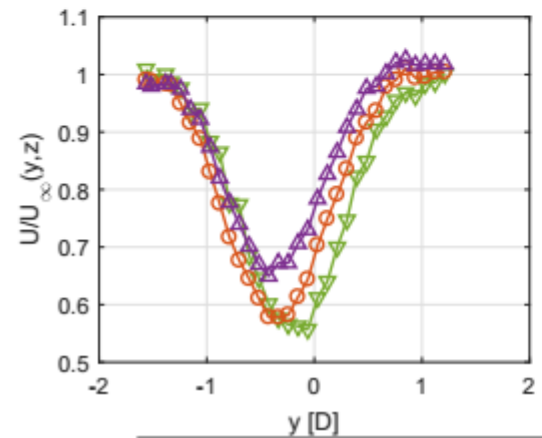
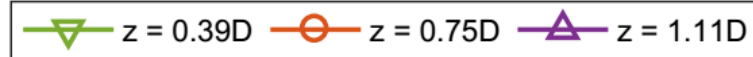
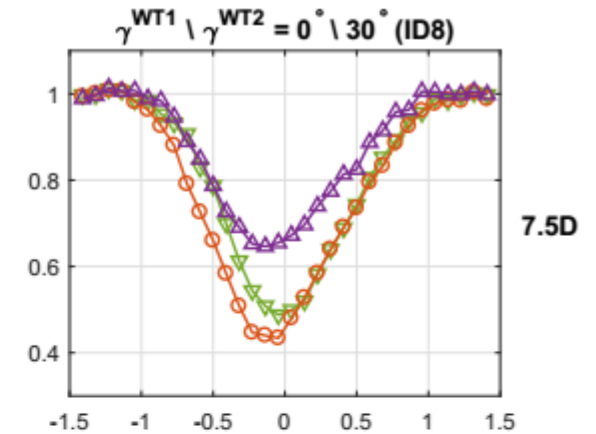
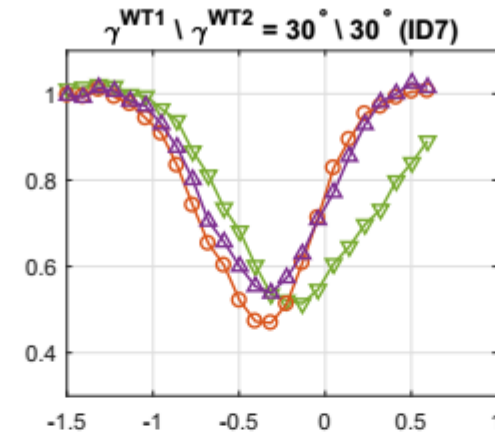
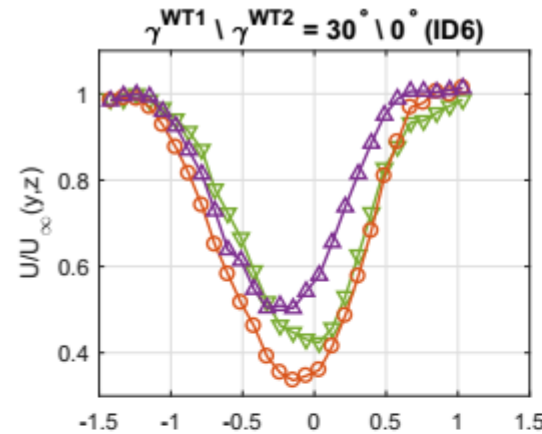
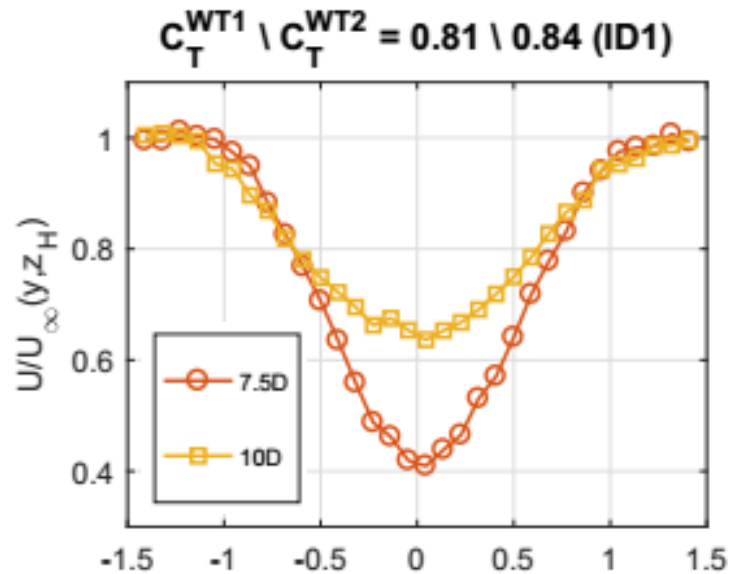
- Yaw Misalignment

HORIZONTAL PROFILE - OFFSHORE WIND @WT1



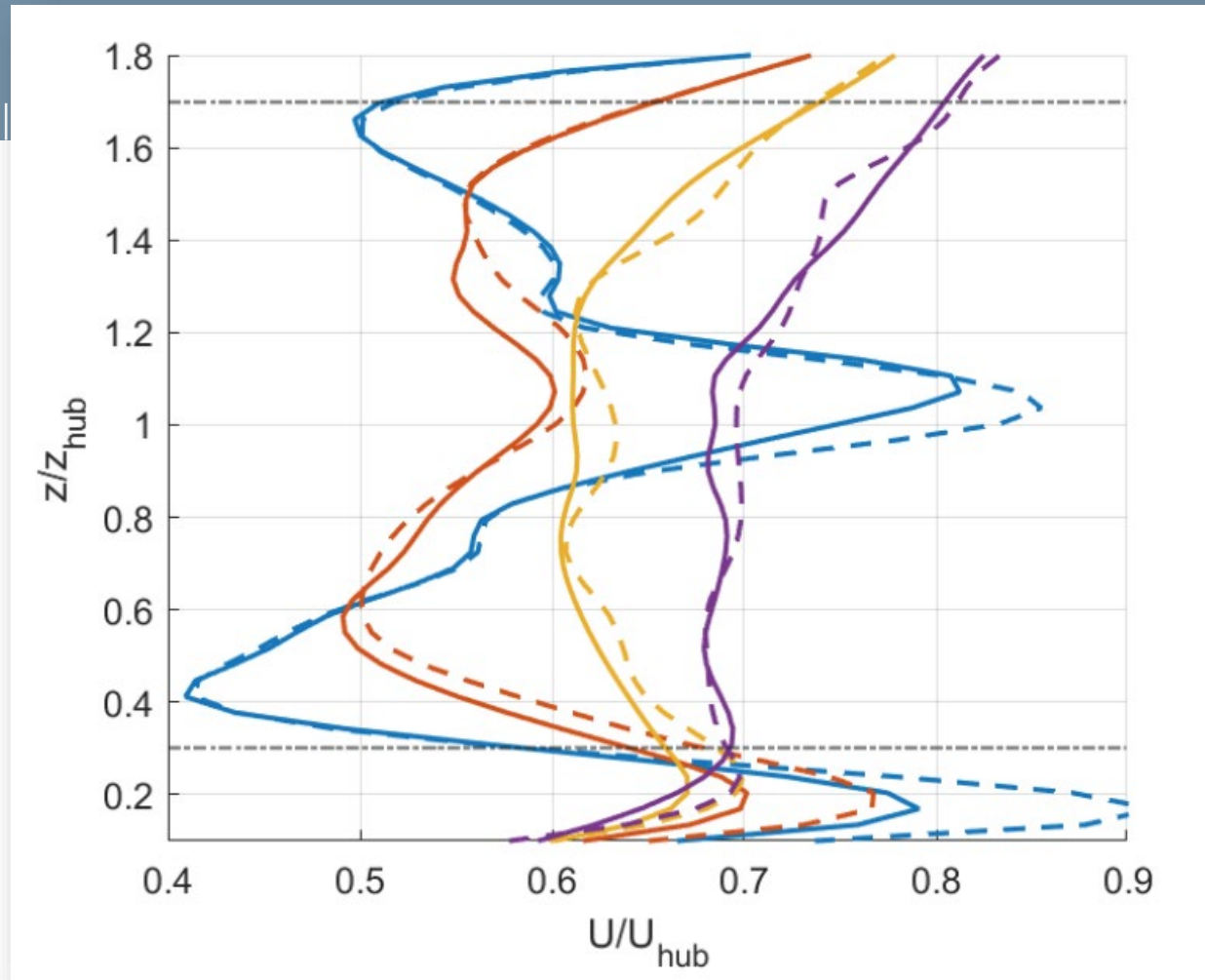
Flow measurement

Wake measurement
for multiple wind turbines
in different yaw conditions



- ❑ A **large database** of wind tunnel testing of wind turbines data is **available**.
- ❑ Wake characteristics and turbine performance data are monitored as a function of the inflow conditions.
- ❑ **Data allow for tuning static and dynamic wake modelling tools.**
- ❑ The wind tunnel setup allows for testing the performance of wind farm controllers in static and dynamic condition.

Database can be used to tune/validate high-fidelity and engineering models



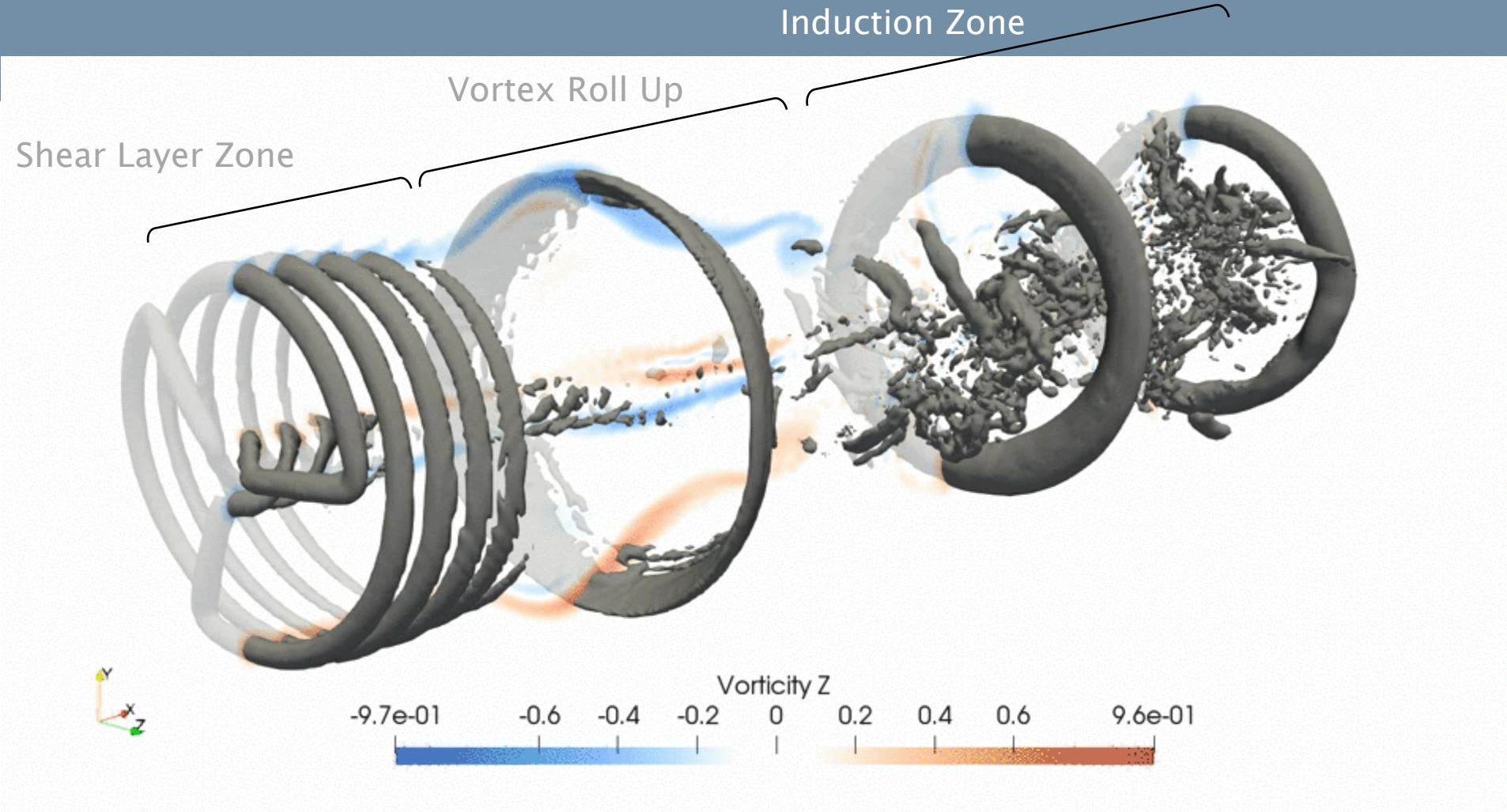
- LES simulations (SOWFA)
- turbulent ABL inflow

1D blue
3D orange
5D yellow
7D purple



Montenegro Montero, M.; Arcari, V.; Cacciola, S.; Croce, A., *Effectiveness of Dynamic Induction Control Strategies on the Wake of a Wind Turbine*, The Science of Making Torque from Wind (TORQUE 2022), Journal of Physics: Conference Series, 2022, 022054 (10 pages) DOI: 10.1088/1742-6596/2265/2/022054

Database can be used to tune/validate high-fidelity and engineering models



Alessandro Croce, Stefano Cacciola, Mariana Montero Montenegro, Sebastiano Stipa, Roberto Praticó, *A CFD-based analysis of dynamic induction techniques for wind farm control applications*, <https://doi.org/10.1002/we.2801>

Outline

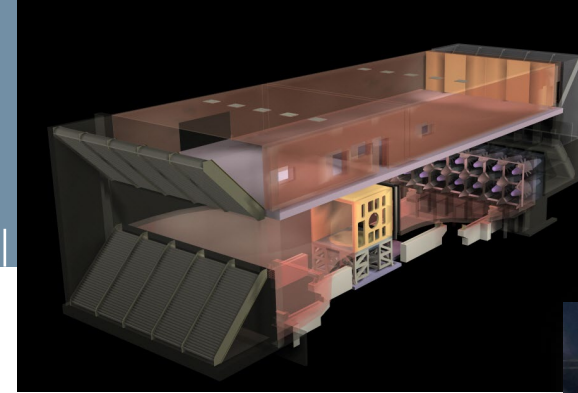
The Politecnico di Milano Wind Tunnel – GVPM

Passive & Passive/Active Load Alleviation in Waked Conditions

Wind Turbine Wake Interactions and Wind Farm Controls

Measurements test

Floating cases



TWEET-IE Grand Opening Event
Prof. Alessandro Croce

Applications: Complex Terrain

Configuration: single wind turbine on complex terrain

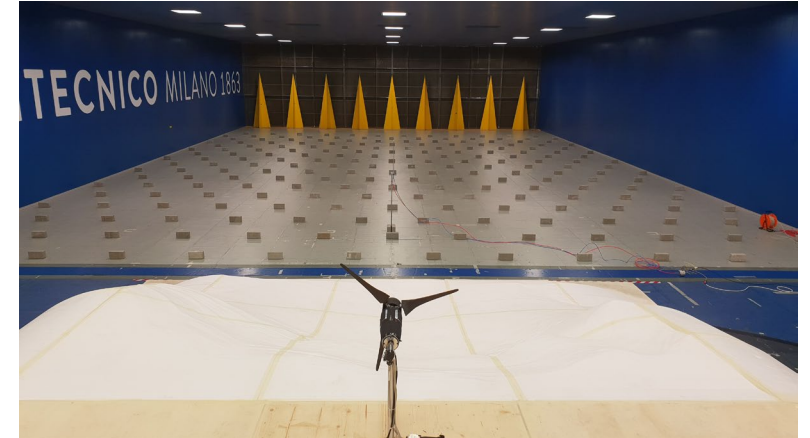


G.7 scaled wind turbine provided by TUM
Wind Energy Institute Technische Universität München

Applications: Complex Terrain and PIV

Configuration: single wind turbine on complex terrain

- ❑ Design of the terrain model from Stöttener Berg (Baden-Württemberg, Germany)
- ❑ Evaluation of blockage effects
- ❑ Wind tunnel measurements with PIV:
 - ❑ Nd:Yag double pulsed laser with 200 mJ/pulse and
 - ❑ 2 Mpx double shutter camera mounted on a traversing system
 - ❑ Measurement overall domain 3m long x 1.2m high (divided into several smaller sections of 0.75mx0.4m slightly overlapped)



J Wang et al 2017 J. Phys.: Conf. Ser. 854 012048

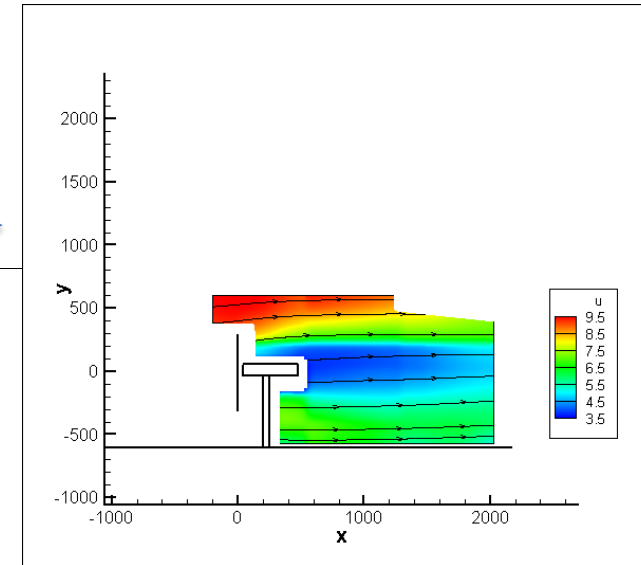
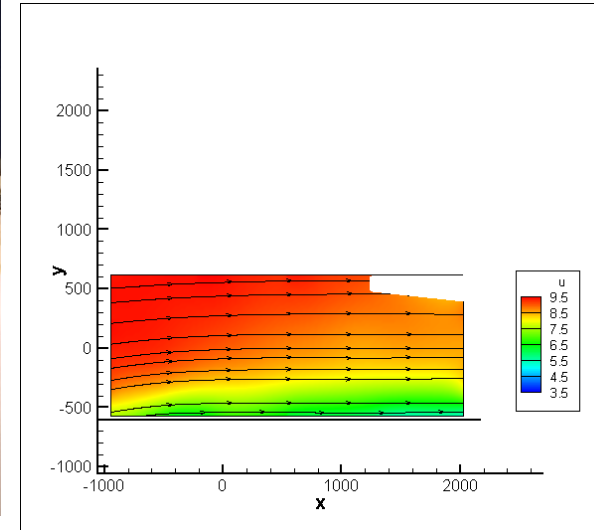
Emmanouil M Nanos *et al* 2020 J. Phys.: Conf. Ser. 1618 032041

Applications: Complex Terrain and PIV

Configuration: single wind turbine on complex terrain



PIV measurements



J Wang et al 2017 J. Phys.: Conf. Ser. 854 012048

Emmanouil M Nanos *et al* 2020 J. Phys.: Conf. Ser. 1618 032041



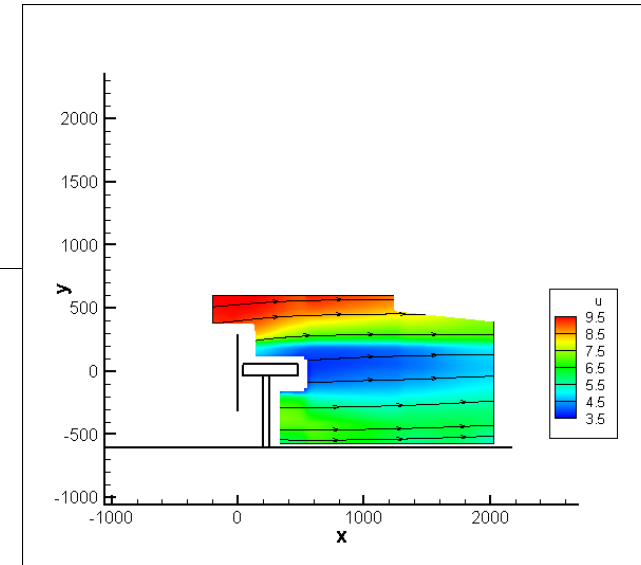
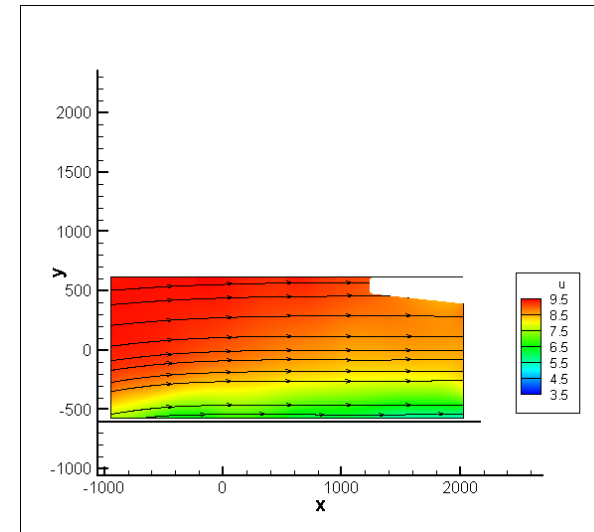
G.7 scaled wind turbine provided by TUM
Wind Energy Institute Technische Universität München

Applications: Complex Terrain and PIV

Configuration: single wind turbine on complex terrain



PIV measurements



J Wang et al 2017 J. Phys.: Conf. Ser. 854 012048

Emmanouil M Nanos *et al* 2020 J. Phys.: Conf. Ser. 1618 032041



G.7 scaled wind turbine provided by TUM
Wind Energy Institute Technische Universität München

Applications: New Flow Measurements – Short Range LIDARs

Short Range Lidar Wake Measurements

- ❑ Two Short Range Lidars
- ❑ Two component flow map
- ❑ Detailed 2D flow field data over a large Wind Tunnel volume
- ❑ Effective wake modelling experimental validation data
- ❑ collaborative efforts of ForWind–Oldenburg, TUM, Technical University of Denmark and POLIMI



M F van Dooren et al 2016 J. Phys.: Conf. Ser. 753 072032

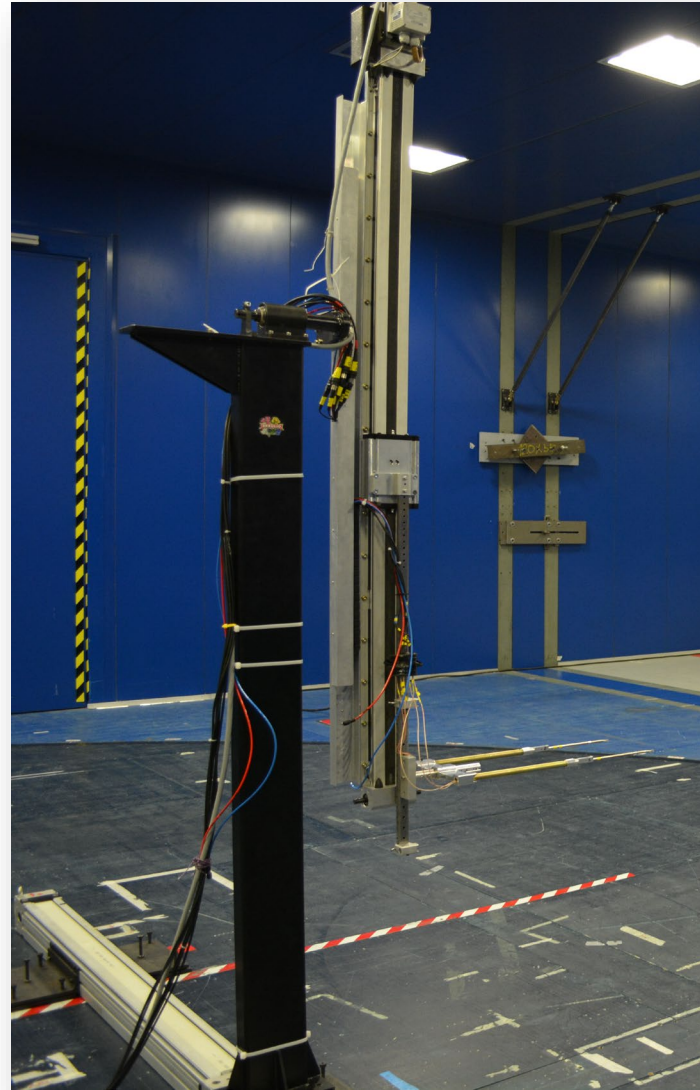
Applications: New Flow Measurements – Short Range LIDARs

Short Range Lidar Wake Measurements

- ❑ Two Short Range Lidars
- ❑ Two component flow map
- ❑ Detailed 2D flow field data over a large Wind Tunnel volume
- ❑ Effective wake modelling experimental validation data



M F van Dooren et al 2016 J. Phys.: Conf. Ser. 753 072032



POLITECNICO MILANO 1863

Application

- ❑ Two Short
- ❑ Two comp
- ❑ Detailed 2
- ❑ a large W
- ❑ Effective v
- ❑ experime
- ❑ collabora
- ❑ ForWind–
- ❑ Technical
- ❑ Denmark



M F van Dooren
Ser. 753 07203

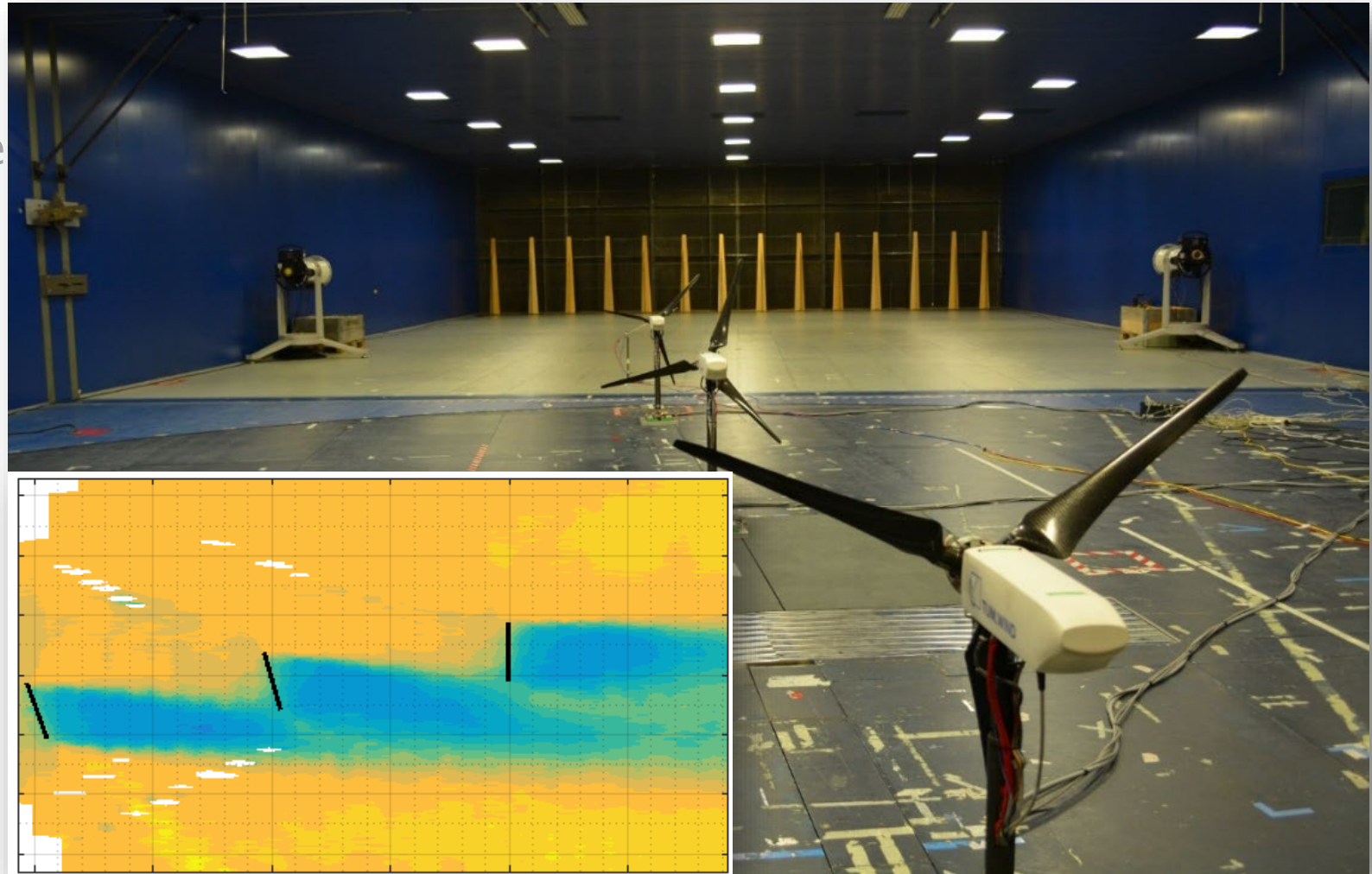
MILANO 1863

Applications: New Flow Measurements – Short Range LIDARs

Short Range Lidar Wake Measurements

- ❑ Two Short Range Lidars
- ❑ Two component flow map
- ❑ Detailed 2D flow field data over a large Wind Tunnel volume
- ❑ Effective wake modelling experimental validation data
- ❑ collaborative efforts of ForWind–Oldenburg, TUM, Technical University of Denmark and POLIMI

M F van Dooren et al 2016 J. Phys.: Conf. Ser. 753 072032



Outline

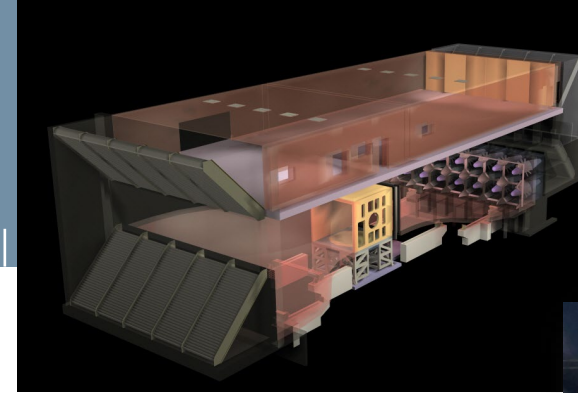
The Politecnico di Milano Wind Tunnel – GVPM

Passive & Passive/Active Load Alleviation in Waked Conditions

Wind Turbine Wake Interactions and Wind Farm Controls

Measurements test

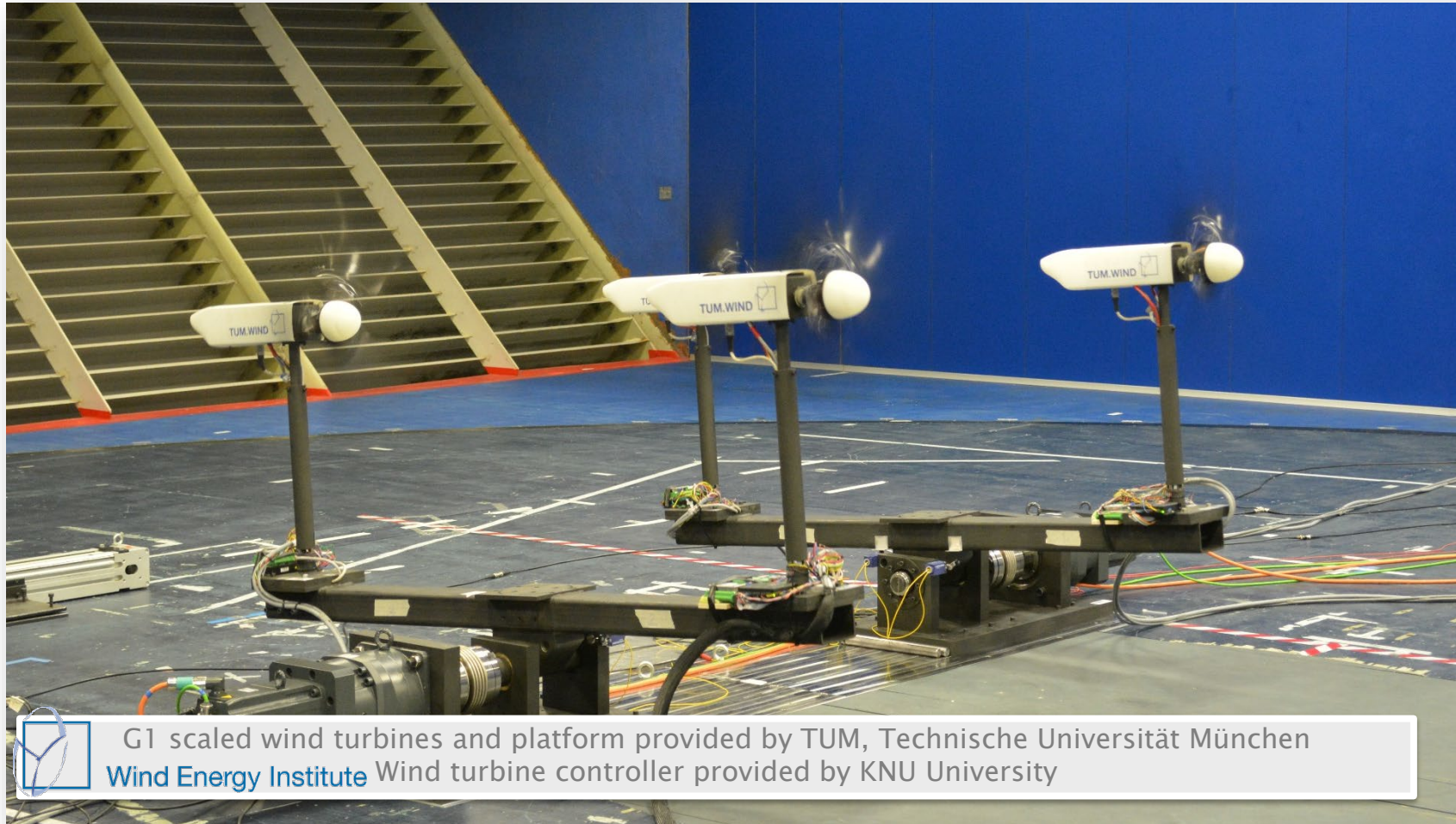
Floating cases



TWEET-IE Grand Opening Event
Prof. Alessandro Croce

Applications: Compact Off-shore Configuration

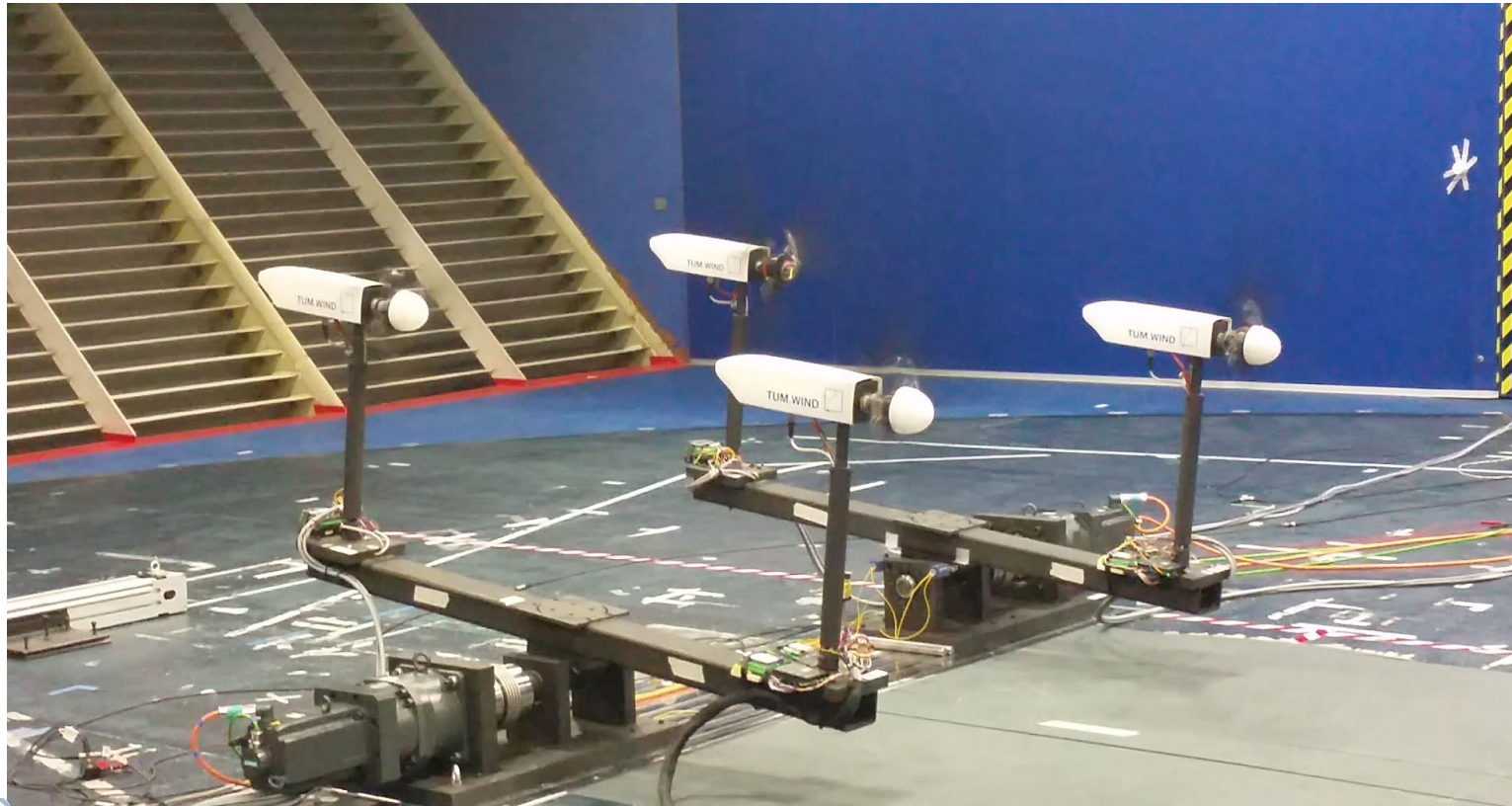
Configuration: Compact Offshore Wind Farm, 4 models on floating platform



G1 scaled wind turbines and platform provided by TUM, Technische Universität München
Wind turbine controller provided by KNU University

Applications: Compact Off-shore Configuration

Configuration: Compact Offshore Wind Farm, 4 models on floating platform



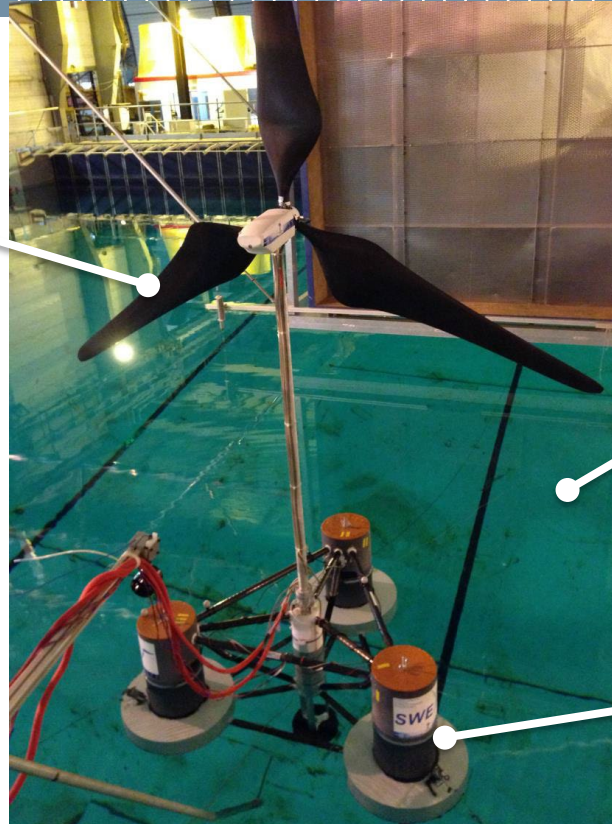
G1 scaled wind turbines and platform provided by TUM, Technische Universität München
Wind Energy Institute Wind turbine controller provided by KNU University

Applications: Scaled Model for Wave Tank testing

Froude-scaled rotor model
(DAER-PoliMI)



POLITECNICO
MILANO 1863



MARINET

Infrastructure access
(MARINET-ECN Nantes)

Platform model (USTUTT)



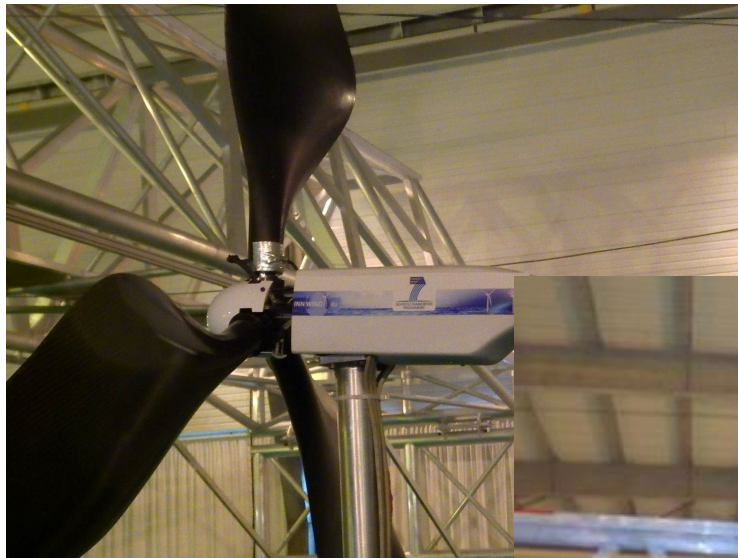
University of Stuttgart
Germany



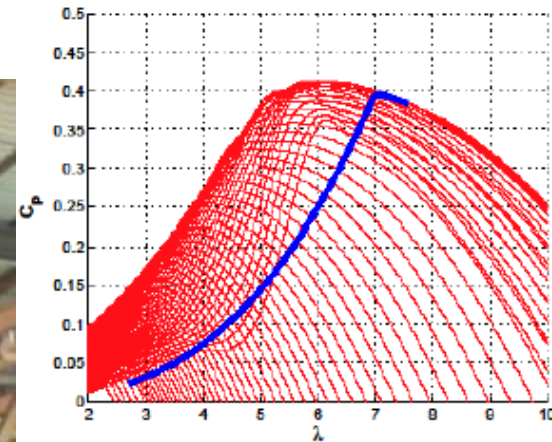
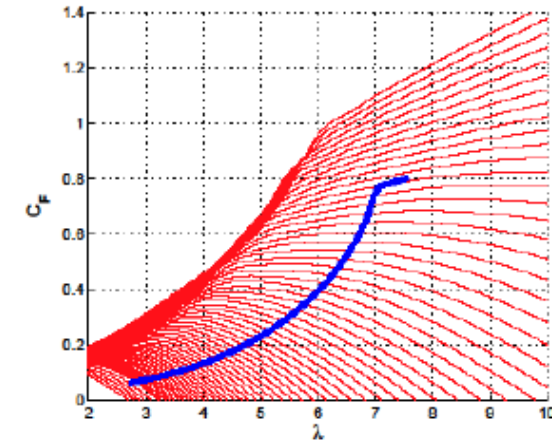
- Floating wind turbine model tests in collaboration with University of Stuttgart and MARINET-ECN (INN WIND.EU)
- Characterization of the scaled 10MW floating model
- Wind and wave model testing into water tank, for numerical codes validation

Applications: Scaled Model for Wave Tank testing

- ✓ **Froude-scaled**: Thrust force F_{trst} scaled correctly.
- ✓ Ω scaled correctly.
- ✓ v scaled correctly.
- ✓ TSR scaled correctly.
- ✓ c_T adjusted for correct F_{trst} .



INN WIND MODEL



Applications: S



TWEET-IE Grand Opening Event
Prof. Alessandro Croce



Application: Floating Wind Turbine Testing

MoWiTO 0.6 mounted on a Stewart platform (designed and manufactured by Uni Oldenburg*)

Test 1: C_p - C_t vs. λ ($U=3,5,7$ m/s)

Test 2: power and thrust for a few moving cases

Test 3: wake measurement at 6D and 10D for 3 cases (fixed, surge, sway)



POLITECNICO
MILANO 1863



* Thomas Messmer et al 2022 J. Phys.: Conf. Ser. 2265 042015

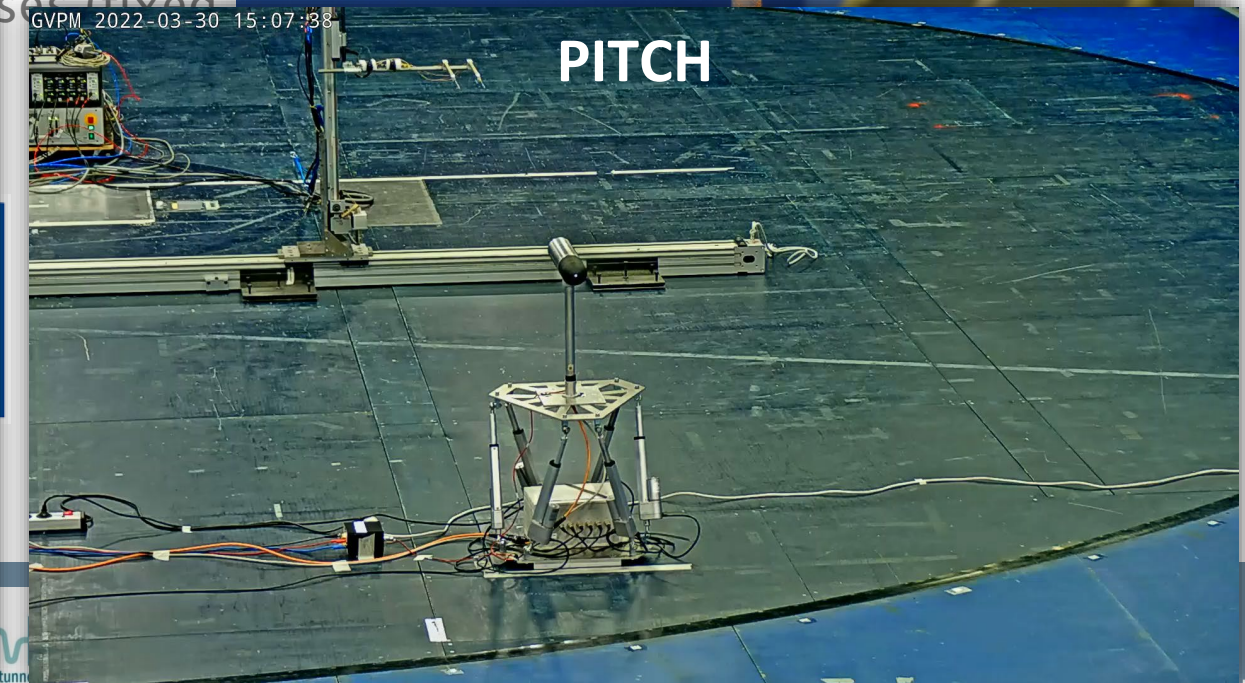
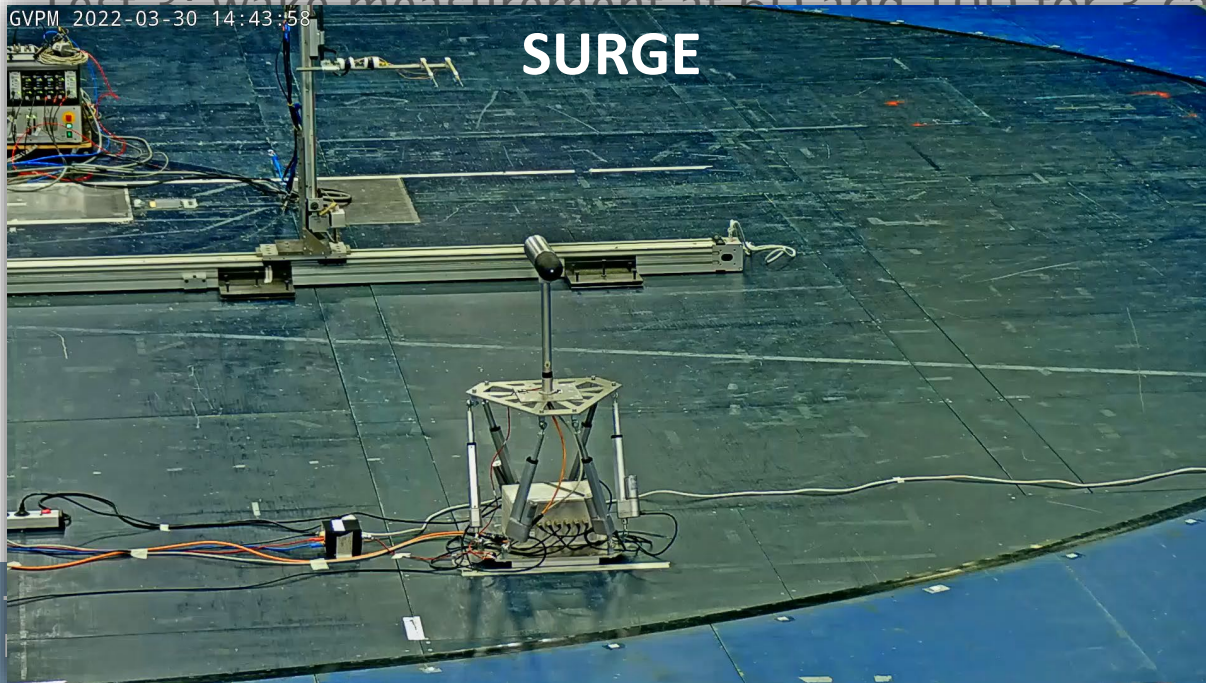


Application: Floating Wind Turbine Testing

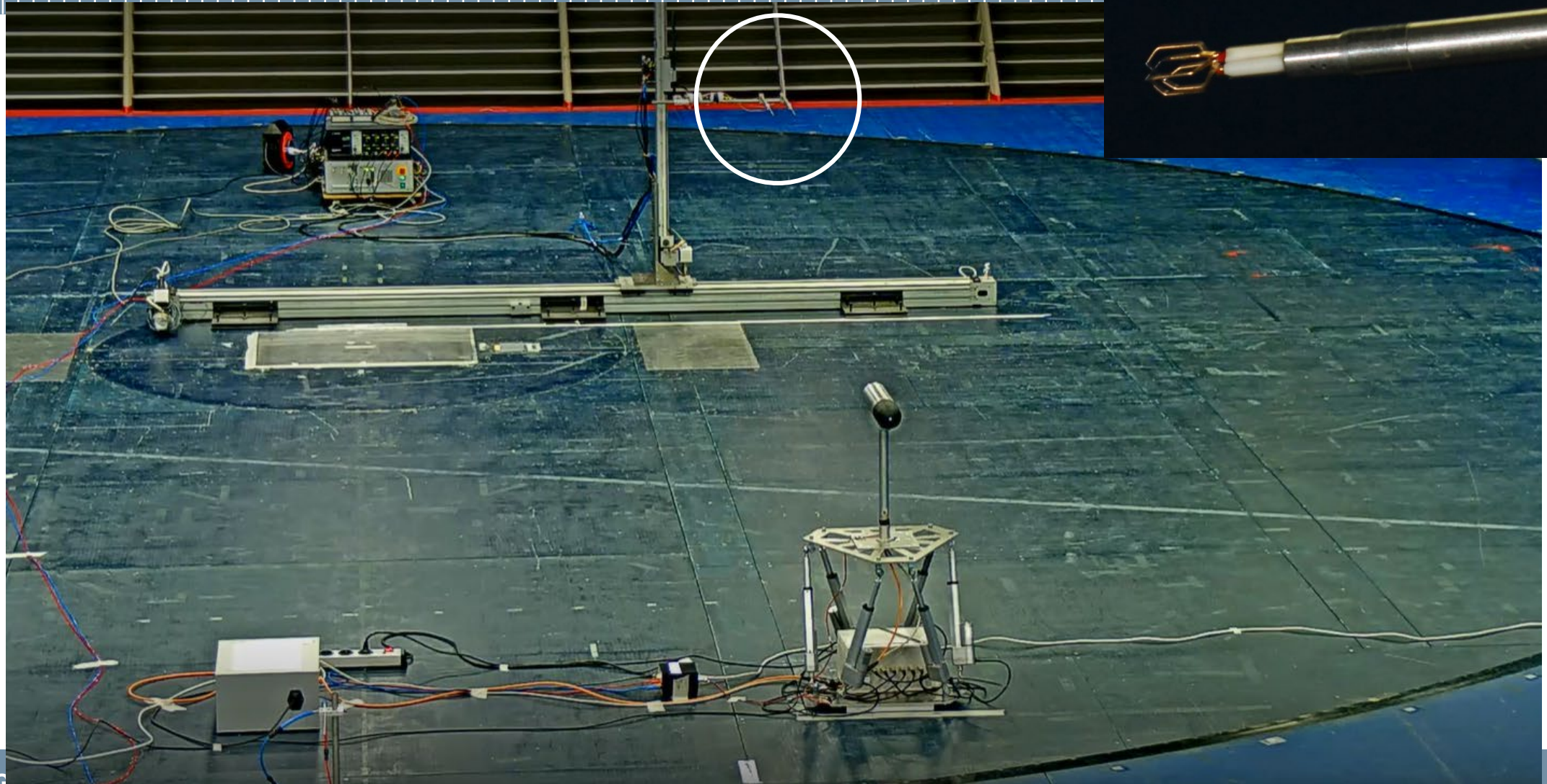
MoWiTO 0.6 mounted on a Stewart platform (designed and manufactured by Uni Oldenburg)

Test 1: C_p - C_t vs. λ ($U=3,5,7$ m/s)

Test 2: power and thrust for a few moving cases



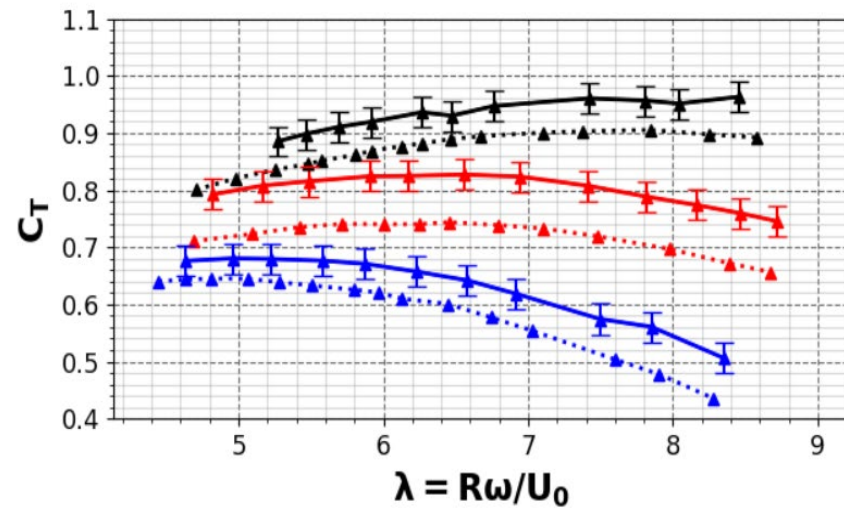
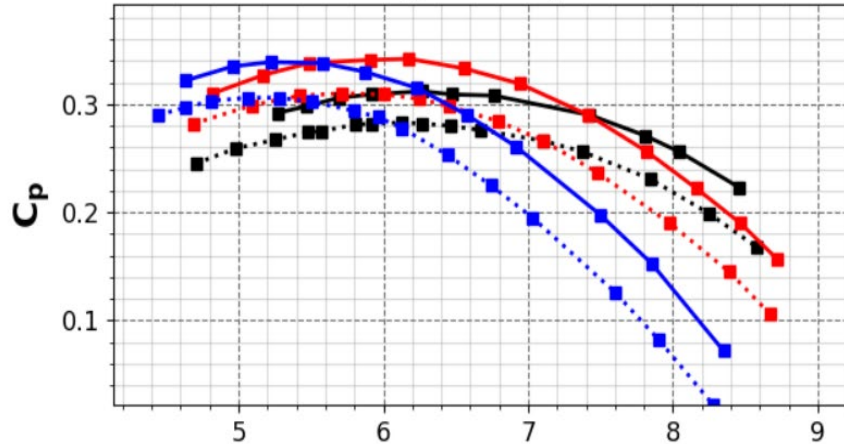
Floating Wind Turbine Testing



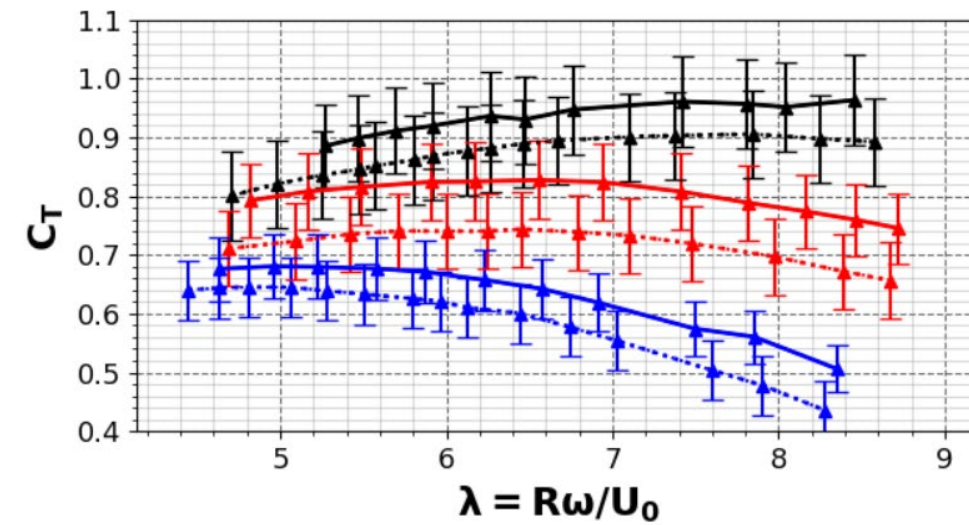
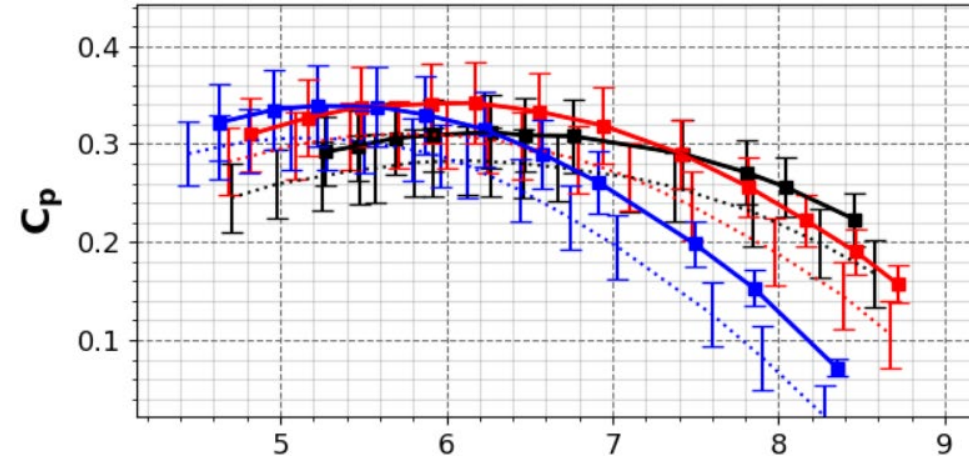
TWEET-IE Grand Opening Event
Prof. Alessandro Croce

Floating Wind Turbine Testing

$U_0 = 5 \text{ m/s}$

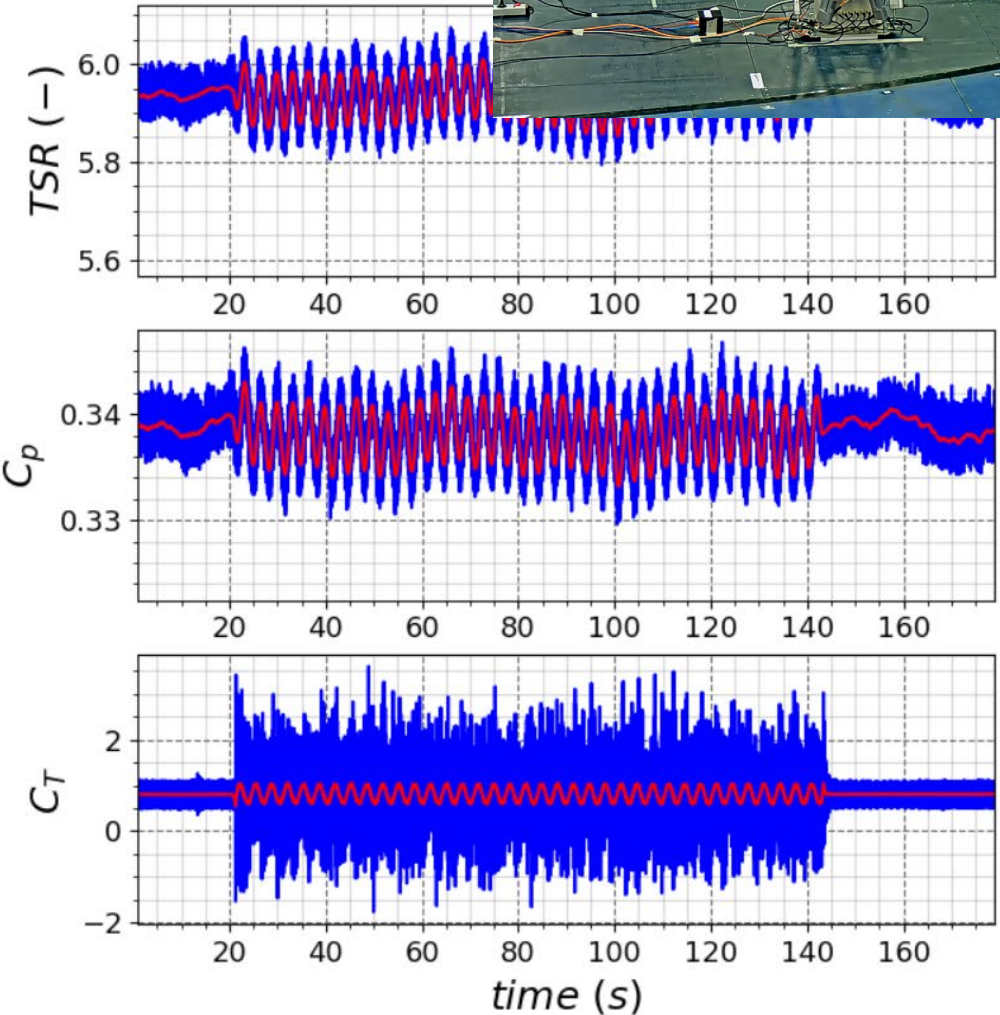
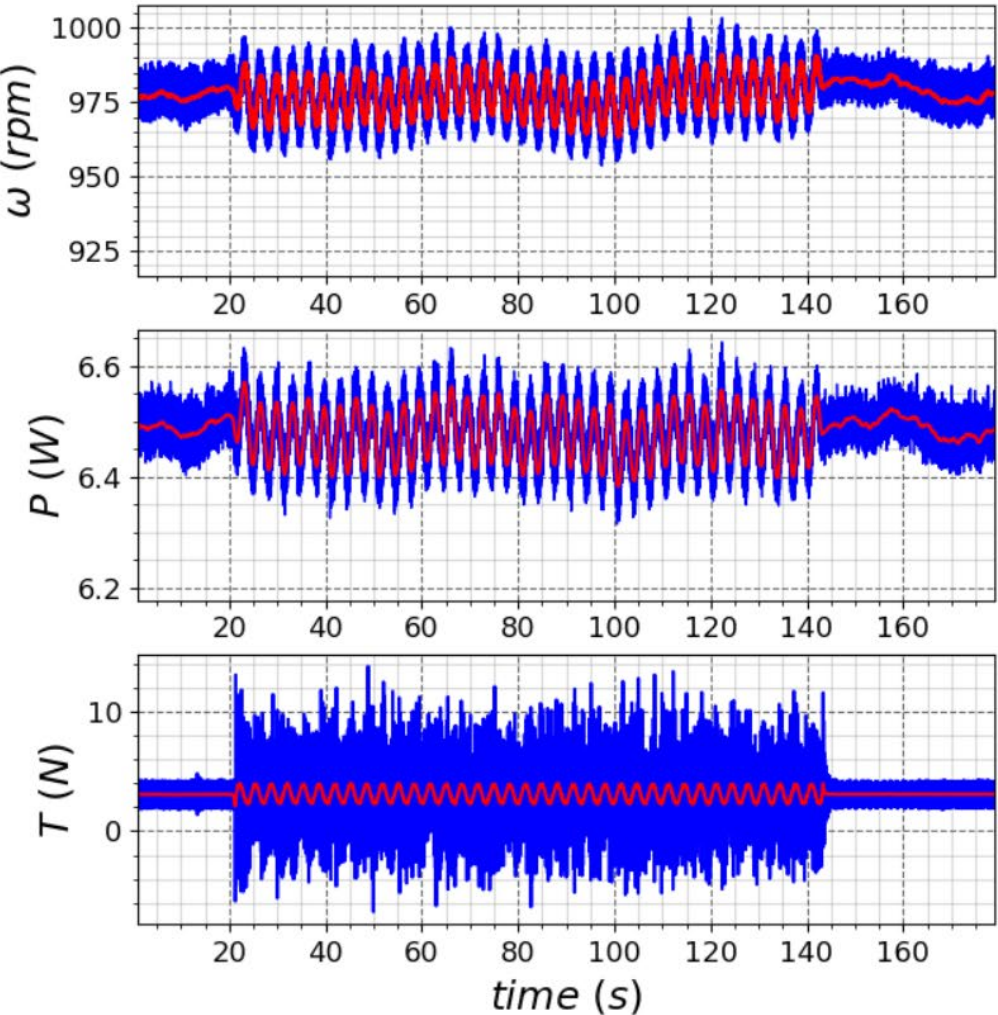
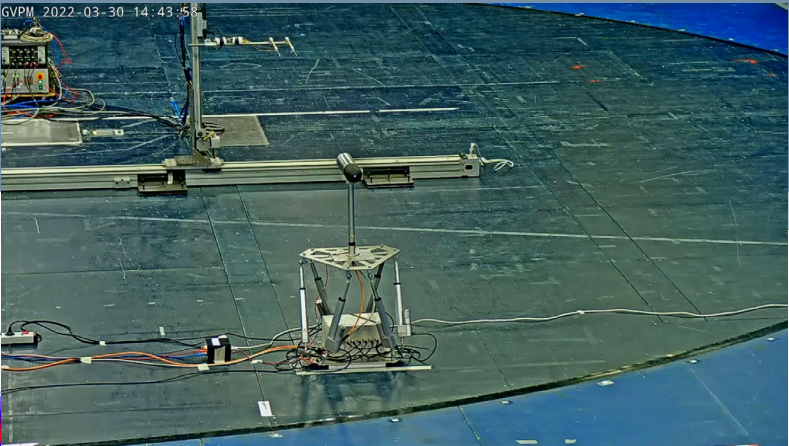


$U_0 = 5 \text{ m/s}$



Floating Wind Turbine Testing

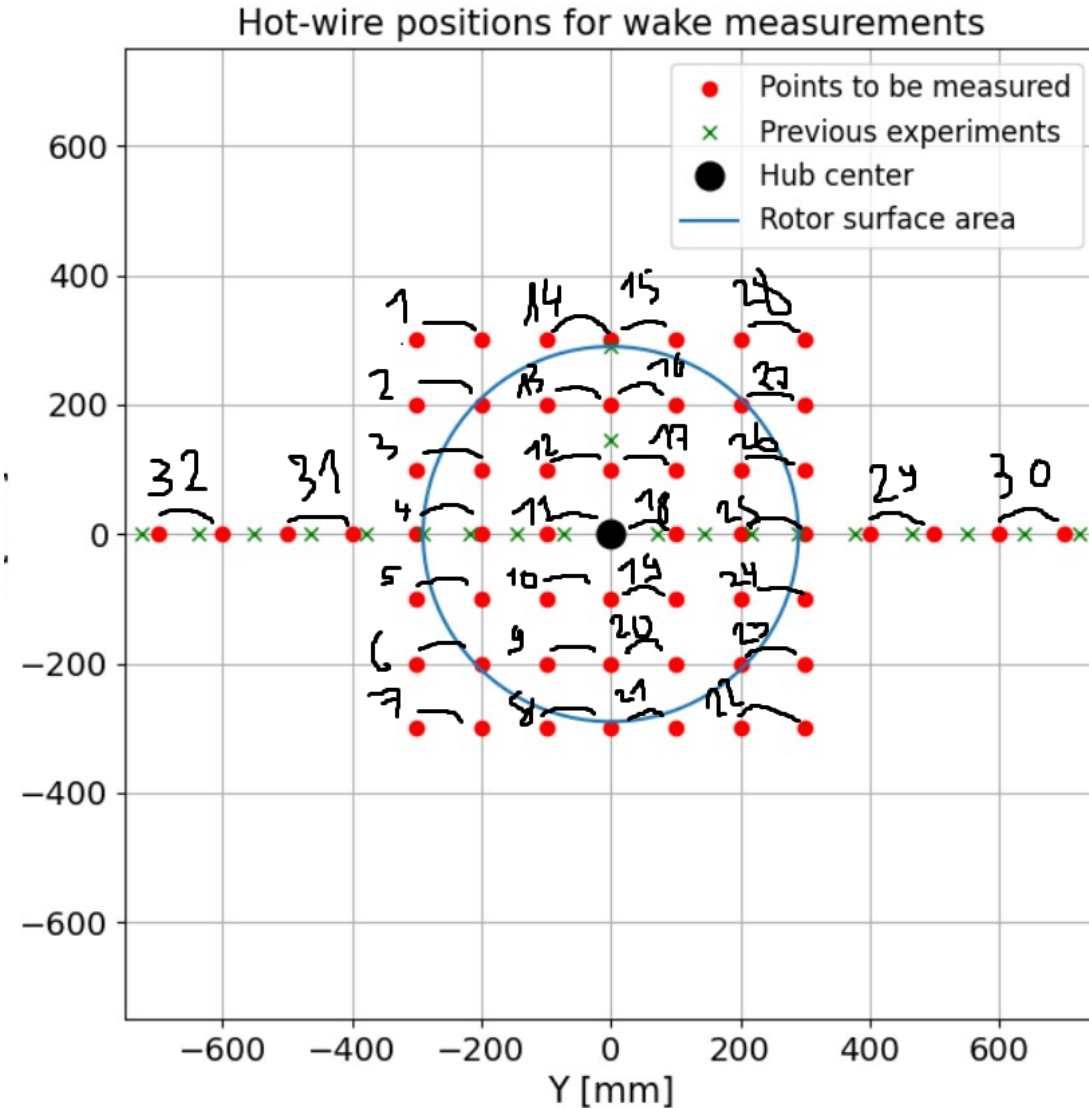
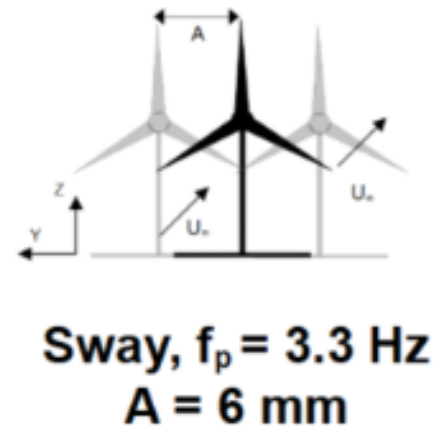
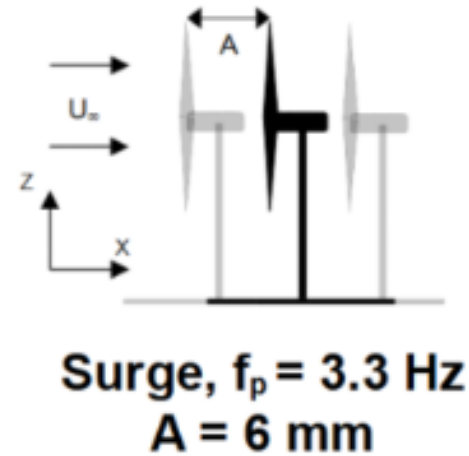
surge DoF, $f = 0.3 \text{ Hz}$, $A = 70.0 \text{ mm}$



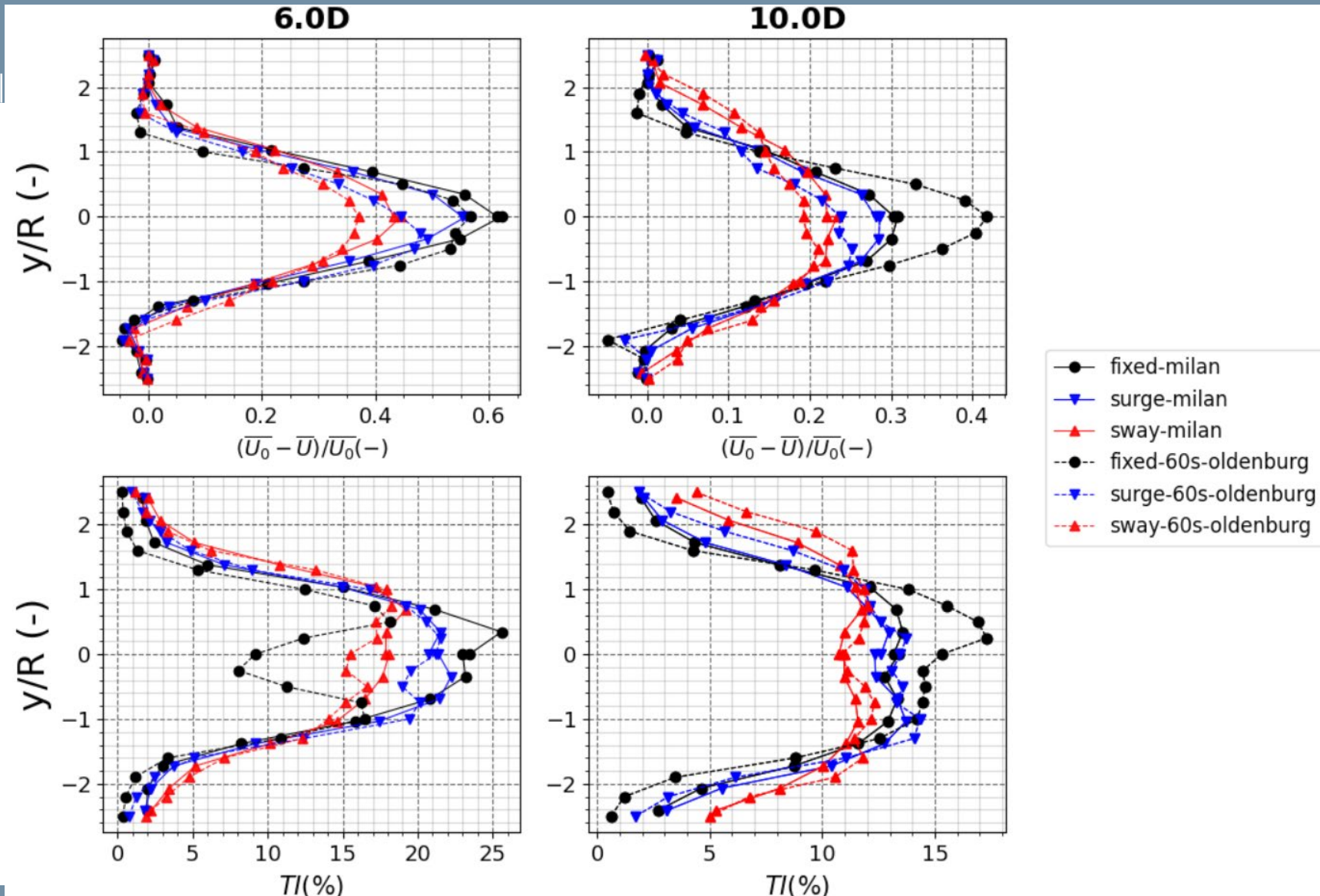
Floating Wind Turbine Testing

❑ 3 cases (fixed, surge and sway)

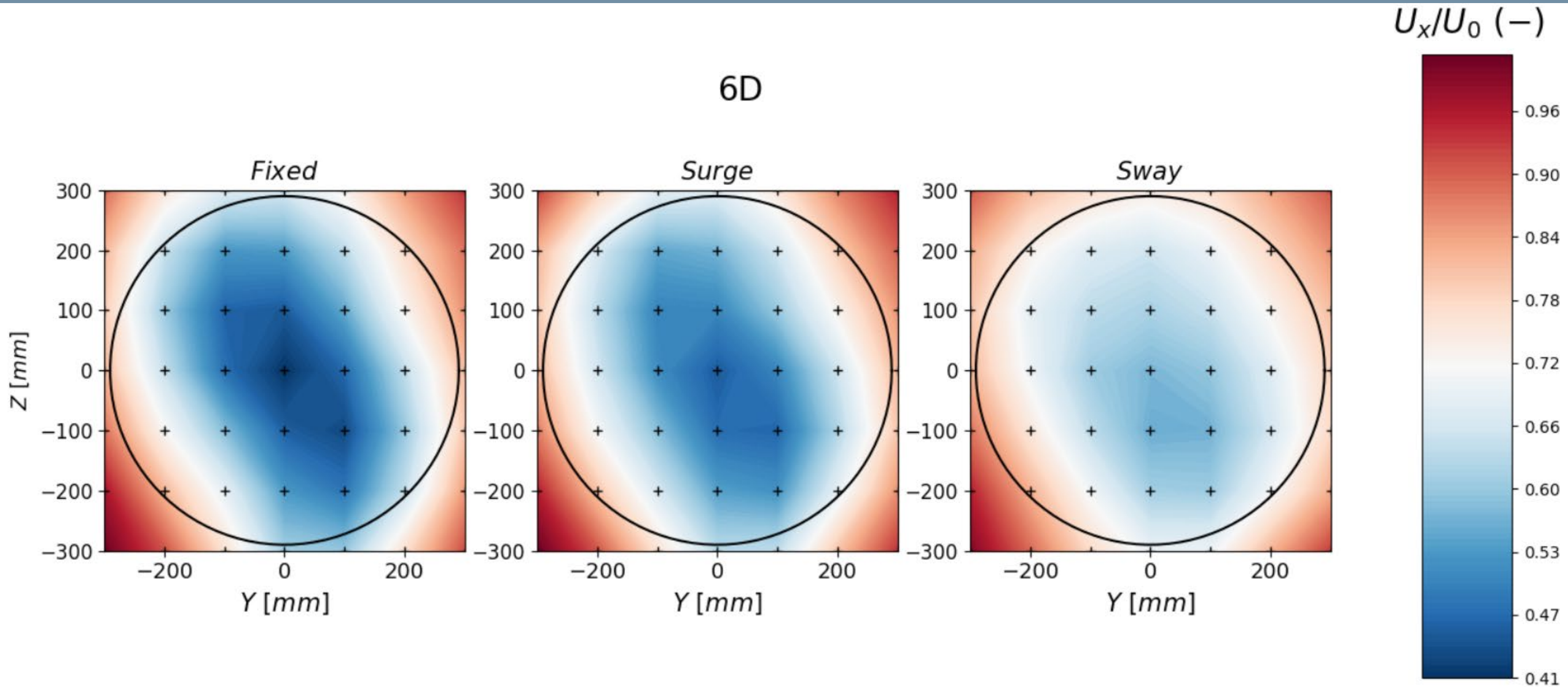
❑ Different planes (6D and 10D up to now)



Floating Wind Turbine Testing



Floating Wind Turbine Testing



Review of current state of the art on measurement techniques and WT testing

- Great developments in the last decade of tunnel testing in the wind energy field
- Tunnel tests are much faster than simulations and less expensive (and more repeatable) than test in the field
- Tunnel tests fit in an intermediate range between tests in the field and numerical simulations
- Synergy between the three cases is necessary
- Wind Tunnel testing not only for aerodynamic testing